

TWSpraytec®











PRODUCT CATALOGUE 2017

Proven and in demand for decades







Engineering for progress

Today's metal fabricating industry is more sophisticated and complex than ever before. It stands to reason that the products used as consumables must represent the state of the art in their respective requirements. The ITW corporate logo identifies a group of enterprises with international presence and solid competence in a variety of areas. Their combined expertise results in cutting edge solutions meeting the needs of MRO specialists in industry and trade.

Certifications breeds confidence

Quality at ITW is more than just a marketing slogan. All our company processes are certified by the German Industrial Standards Institute (DIN). This gives users the guarantee that our products meet high standards and are safe to use. This is signed and sealed.

ITW: Extended competence

VARYBOND®, CRAMOLIN®, ROCOL®, DYKEM® and SCRUBS® are brands fostered by the ITW company. It unites many top companies in the fields of technology and industry. For customers this means concentrated resources in the areas of manufacture, research, procurement and sales - with advantages in quality, product documentation, availability and price. Our strengths are ultimately your benefit.







VARYBOND

Locking, bonding and sealing

CRAMOLIN

Solutions from research to production

ROCOL

Occupational health and safety

SCRUBS

The ultra-strong hand cleaner towel for maintenance, repair and overhaul

DYKEM

Industrial Markers

Safety is a huge priority

Application and work safety are in good hands with ITW. Material safety data sheets and technical data sheets are available at www.itwcp.de.

Environmental sustainability

A part of our philosophy

Chemical substances must be handled with response. ITW ensures that the raw materials are largely environmentally friendly. An active ingredient which has little or no harmful effect is used wherever possible. ITW develops and researches for the preservation and protection of our environment.

Table of contents

| VARYBOND® | var/60nd | 4 |
|--|-------------------|---|
| Anaerobic adhesives Cyanoacrylate adhesives NDT – Non Destructive Materials Testing Surface preparation / Metal filled epoxy resins Corrosion protection, coatings and oils Cleaners and degreasers Special sprays Anti-seize compounds and lubricants | | 4 10 13 14 15 16 18 21 |
| CRAMOLIN® | CRAMOLIN ■ | 24 |
| Cleaners Protective and lubricating agents Lacquers Special sprays | | 24 26 28 30 |
| SCRUBS [®] | SCRUBS | 34 |
| SCRUBS® – Hand cleaner towels SCRUBS® – Stainless steel cleaner towels SCRUBS® – Graffiti and paint remover towels Permatex® Fast Orange® – Hand cleaner | | 34 36 36 36 |
| ROCOL® | ROCOL | 38 |
| EASYLINE® Edge line marking paint TOP marking sprays EasyTape marking tapes Safe Step® anti-slip tapes Safe Step® anti-slip floor coatings Safe Step® repair compounds PACERS® traffic management | | 38 40 41 42 44 46 47 |
| DYKEM® | DYKEM | 48 |
| DYKEM® Industrial Markers | | 48 |



VARYBOND® 12-22

Low strength thread locking compound

General purpose product of average viscosity. Ideal for thread connections requiring easy disassembly. Max. thread diameter of M36 and max. thread reach of 2x thread diameter. Also used for securing metering or adjusting screws with fine thread.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 12-22 |

| Colour | purple |
|--------------------|--------------------------|
| Thread size | thru M36 |
| Cured strength | low |
| Gap filling width | thru 0.2 mm |
| Final strength | 1 – 3 hours |
| Breakaway torque | 4 – 7 Nm (M10) |
| Viscosity mPas | |
| Spindle RPM 2 / 20 | 800 - 1.200 |
| Density | 1.09 g / cm ³ |
| Temperature range | -55° C to +150° C |
| | |



VARYBOND® 12-41

Medium strength thread locking compound

General purpose product for medium strength threaded connections. Also suitable for fine thread applications. Assembled parts can easily be removed using standard tools.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 12-41 |

| blue |
|-------------------|
| thru M12 |
| medium |
| thru 0.15 mm |
| 1 – 3 hours |
| ~ 15 Nm |
| |
| 100 — 150 |
| 1.12 g / cm³ |
| -55° C to +150° C |
| |



VARYBOND® 12-42

Medium strength thread locking compound

General purpose product for a diversity of applications, featuring excellent thermal stability and media resistance. Especially suitable for use with stainless and electroplated fasteners. Relatively unaffected by surface contamination. Quick hardening, also on stainless steel and passivated surfaces. Conforms to DIN EN 751-1.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 12-42 |

| Colour | blue |
|--------------------|--------------------------|
| Thread size | thru M36 |
| Cured strength | medium |
| Gap filling width | thru 0.25 mm |
| Final strength | 0.5 – 1 hour |
| Breakaway torque | ~ 21 Nm |
| Viscosity mPas | |
| Spindle RPM 1 / 20 | 5.000 - 7.000 |
| Spindle RPM 3 / 20 | 1.500 - 2.500 |
| Density | 1.12 g / cm ³ |
| Temperature range | -55° C to +150° C |



VARYBOND® 12-43

Medium strength thread locking compound

General purpose product for a diversity of applications, featuring excellent thermal stability and media resistance. Especially suitable for use with stainless and electroplated fasteners. Gap filling properties due to higher viscosity. Quick hardening, also on stainless steel and passivated surfaces. Conforms to DIN EN 751-1.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 12-43 |

| Colour | blue |
|---------------------|-------------------|
| Thread size | thru M36 |
| Cured strength | medium |
| Gap filling width | thru 0.25 mm |
| Final strength | 0.5 – 1 hour |
| Breakaway torque | 14 – 22 Nm |
| Viscosity mPas | |
| Spindle RPM 6 / 20 | 6.500 - 8.500 |
| Spindle RPM 6 / 100 | 2.800 - 4.500 |
| Density | 1.1 g / cm³ |
| Temperature range | -55° C to +150° C |



VARYBOND® 12-45

Medium strength thread locking compound

General purpose product featuring excellent media resistance and thermal stability. Especially suited for use with stainless and electroplated fasteners. Relatively unaffected by surface contamination. Hardens quickly, also on stainless steel and passivated surfaces.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 12-45 |

| 6.1 | |
|--------------------|--------------------------|
| Colour | blue |
| Thread size | thru M36 |
| Cured strength | medium |
| Gap filling width | thru 0.25 mm |
| Final strength | 0.5 – 1 hour |
| Breakaway torque | ~ 21 Nm |
| Viscosity mPas | |
| Spindle RPM 1 / 20 | 5.000 - 7.000 |
| Spindle RPM 3 / 20 | 1.500 - 2.500 |
| Density | 1.12 g / cm ³ |
| Temperature range | -55° C to +150° C |



VARYBOND® 12-62

High strength thread locking compound

Mainly used for dedicated applications in high load securing of threaded connections. Ensures permanent installation of stud bolts. Resists disassembly by means of standard tools.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 12-62 |

| Colour | red |
|---------------------|-------------------|
| Thread size | thru M36 |
| Cured strength | high |
| Gap filling width | thru 0.25 mm |
| Final strength | 2 – 4 hours |
| Breakaway torque | 20 - 24 Nm (M10) |
| Viscosity mPas | |
| Spindle RPM 3 / 2,5 | 5.000 - 7.000 |
| Spindle RPM 3 / 20 | 1.200 - 1.800 |
| Density | 1.11 g / cm³ |
| Temperature range | -55° C to +150° C |



VARYBOND® 12-71

High strength thread locking compound

Thread locking compound for general purpose applications. Specially formulated for high-strength threaded connections. Used in installations of stud bolts or ball and roller bearings that do not normally require subsequent removal.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 12-71 |

| Colour | green |
|--------------------|-------------------|
| Thread size | thru M20 |
| Cured strength | high |
| Gap filling width | thru 0.15 mm |
| Final strength | 1 – 3 hours |
| Breakaway torque | > 30 Nm (M10) |
| Viscosity mPas | |
| Spindle RPM 2 / 20 | 400 - 600 |
| Density | 1.11 g / cm³ |
| Temperature range | -55° C to +150° C |



VARYBOND® 12-75

Heat resistant thread locking compound

High strength product for heavy duty and temperature resistant threaded connections as well as pipe threads. Secures and seals cap screws, stud bolts, nuts and threaded inserts. Protects against impact, vibration and corrosion. High viscosity provides additional gap filling properties. Depending on thread diameter breakout or removal is difficult.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 12-75 |

| Colour | red |
|--------------------|-------------------------|
| Thread size | thru M36 |
| Cured strength | high and heat resistant |
| Gap filling width | thru 0.20 mm |
| Final strength | 3 – 6 hours |
| Breakaway torque | > 23 Nm (M10) |
| Viscosity mPas | |
| Spindle RPM 4 / 20 | 8.000 - 12.000 |
| Density | 1.1 g / cm³ |
| Temperature range | -55° C to +200° C |



VARYBOND® 12-90

Thread locking compound capillary action

Used for post installation securing of small screws and cylindrical parts. Ideal for housing screws, adjusting and carburetor adjusting screws, etc. Capillary action allows the product to wick into pin porosities, micro pores and hairline cracks, for a reliably sealing.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 12-90 |

| Colour | green | |
|--------------------|--------------------------|--|
| Thread size | thru M5 | |
| Cured strength | medium to high | |
| Gap filling width | thru 0.07 mm | |
| Final strength | 0,5 - 1 hour | |
| Breakaway torque | 18 - 23 Nm (M10) | |
| Viscosity mPas | | |
| Spindle RPM 1 / 20 | 10 – 20 | |
| Density | 1.07 g / cm ³ | |
| Temperature range | -55° C to +150° C | |



VARYBOND® 15-42

Medium strength hydraulic sealant

Quick hardening, solvent resistant anaerobic adhesive for sealing pneumatic and hydraulic connections. Pressure resistant up to burst pressure. Applications in machine manufacture, automotive service, on construction equipment and agricultural machinery.

| 50 ml |
|------------|
| 10 Bottles |
| VA3 15-42 |
| |

| Colour | brown |
|-----------------------|--------------------------|
| Consistency | liquid, hardening |
| Hardening system | anaerobic |
| Thread size | max. R 3/4" |
| Cured strength | medium |
| Gap filling width | thru 0.15 mm |
| Final strength | 1 – 3 hours |
| Breakaway torque | 14 - 20 Nm (M10) |
| Viscosity mPas | |
| Spindle RPM 2 / 20 | 500 - 700 |
| Density | 1.05 g / cm ³ |
| Temperature range | -55° C to +150° C |
| Material to be sealed | Metal |



VARYBOND® 15-72

PTFE pipe thread sealant

PTFE-filled adhesive with a low friction coefficient. Specially formulated for easy disassembly of coarse-threaded joints on metal pipes requiring slow pipe sealant hardening. Suitable in particular for pipe joints with tapered or cylindrical threads (e.g., Whitworth B.S.P. threads) to DIN 2999. This flexible and chemical resistant adhesive features a ductile yield before breakage in excess of 100%. Conforms to DIN EN 751-1.

| Packaging size | 50 ml |
|----------------|-----------|
| Units / Carton | 6 Bottles |
| Item No. | VA3 15-72 |

| Colour | white |
|-----------------------|-------------------------|
| Consistency | liquid, hardening |
| Hardening system | anaerobic |
| Thread size | max. R 3" (M80) |
| Cured strength | low |
| Gap filling width | thru 0.30 mm |
| Final strength | 1 – 3 hours |
| Breakaway torque | 5 – 8 Nm (M10) |
| Viscosity mPas | |
| Spindle RPM 6 / 2,5 | 40.000 - 60.000 |
| Spindle RPM 6 / 20 | 15.000 - 20.000 |
| Density | 1.0 g / cm ³ |
| Temperature range | -55° C to +150° C |
| Material to be sealed | Metal |



VARYBOND® 15-77

Pipe thread sealant with potable water approval

General purpose pipe thread sealant for all types of tapered and cylindrical pipe thread joints. Seals instantly at low pressure. Approved for use with drinking water and natural-gas installations. Application in sprinkler systems, gas fitting installations etc. Conforms to DIN EN 751-1 (DVGW).

| Packaging size | 50 ml |
|----------------|-----------|
| Units / Carton | 6 Bottles |
| Item No. | VA3 15-77 |

| Colour | fluorescent yellow |
|-----------------------|--------------------|
| Consistency | liquid, hardening |
| Hardening system | anaerobic |
| Thread size | max. R 3" (M80) |
| Cured strength | medium |
| Gap filling width | thru 0.50 mm |
| Final strength | 1 – 3 hours |
| Breakaway torque | 15 - 20 Nm (M10) |
| Viscosity mPas | |
| Spindle RPM 6 / 2,5 | 60.000 - 80.000 |
| Spindle RPM 6 / 20 | 20.000 - 30.000 |
| Density | 1.05 g / cm³ |
| Temperature range | -55° C to +150° C |
| Material to be sealed | Metal |



VARYBOND® 15-86

High strength pipe thread sealant

General purpose product with specific suitability for high strength pipe thread connections requiring high temperature and media resistance. Also used to install stud bolts. Provides gap bridging properties. Conforms to DIN EN 751-1 (DVGW).

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 15-86 |

| Colour | fluorescent red |
|-----------------------|-------------------------|
| Consistency | liquid, hardening |
| Hardening system | anaerobic |
| Thread size | max. R 2" |
| Cured strength | high |
| Gap filling width | thru 0.30 mm |
| Final strength | 6 – 12 hours |
| Breakaway torque | 25 - 35 Nm (M10) |
| Viscosity mPas | |
| Spindle RPM 4 / 20 | 6.000 - 7.000 |
| Density | 1.1 g / cm ³ |
| Temperature range | -55° C to +150° C |
| Material to be sealed | Metal |

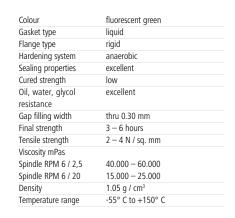


VARYBOND® 15-73

Low strength surface gasketing

Seals all rigid metallic flanges and surfaces, especially on aluminium diecast or cast steel components. The product's low strength ensures easy parts removal. Quick and easy application with paint roller or screen printing. The gasket film features a ductile yield before breakage in excess of 100%.

| Packaging size | 50 ml |
|----------------|-----------|
| Units / Carton | 6 Bottles |
| Item No. | VA3 15-73 |





VARYBOND® 15-18

Medium strength flexible surface sealer

Used for sealing dimensionally stable flange connections. Specially formulated for sealing aluminium flanges or joints of dissimilar metals. Drip-free, i.e. the product can be applied to vertical surfaces or in overhead situations. Product film compensates for peak-to-valley surface roughness. Medium resistance to disassembly. Seals instantly to contain low pressures. Retains slightly flexibility up to a temperature of +120° C.

| Packaging size | 50 ml |
|----------------|-----------|
| Units / Carton | 6 Bottles |
| Item No. | VA3 15-18 |

| Colour | red | |
|--------------------|---------------------|--|
| Gasket type | liquid | |
| Flange type | rigid | |
| Hardening system | anaerobic | |
| Sealing properties | excellent | |
| Cured strength | medium | |
| Oil, water, glycol | excellent | |
| resistance | | |
| Gap filling width | thru 0.50 mm | |
| Final strength | 1 – 3 hours | |
| Tensile strength | 4 – 12 N / sq. mm | |
| Viscosity mPas | | |
| Spindle RPM 0,5 | 800.000 - 1.000.000 | |
| Spindle RPM 5 | 200.000 - 300.000 | |
| Density | 1.1 g / cm³ | |
| Temperature range | -55° C to +150° C | |



VARYBOND® 15-74

Medium strength surface gasketing

Rapid hardening general purpose surface gasketing compound for flanges and surfaces, especially suitable for application on inactive metals. Semi flexible. Higher viscosity provides improved gap filling properties. The product's low adhesive strength ensures easy parts removal. Quick and easy application by means of paint roller or screen printing. The gasket film withstands a ductile yield before breakage in excess of 100%.

Packaging size 50 ml Units / Carton 6 Bottles Item No. VA3 15-74

| Colour | fluorescent |
|---------------------|-------------------|
| Gasket type | liquid |
| Flange type | rigid / flexible |
| Hardening system | anaerobic |
| Sealing properties | excellent |
| Cured strength | medium |
| Oil, water, glycol | excellent |
| resistance | |
| Gap filling width | thru 0.50 mm |
| Final strength | 3 – 6 hours |
| Tensile strength | 8 – 10 N / sq. mm |
| Viscosity mPas | |
| Spindle RPM 6 / 2,5 | 80.000 - 120.000 |
| Spindle RPM 6 / 20 | 30.000 - 40.000 |
| Density | 1.05 g / cm³ |
| Temperature range | -55° C to +150° C |
| | |

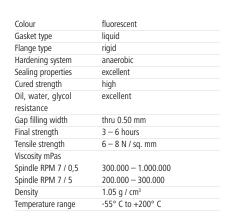


VARYBOND® 15-10

High strength surface gasketing

Suitable as an alternative to solid gasket materials in flange connections and transmission housings. The product excels through its high resistance to water, gas, oil, LPG and a host of technical chemicals. Provides high temperature sealing properties, plus extra-high impact and vibration resistance.

| Packaging size | 50 ml |
|----------------|-----------|
| Units / Carton | 6 Bottles |
| Item No. | VA3 15-10 |





VARYBOND® 16-41

Medium strength assembly cement

General purpose adhesive for fixing bushed bearings and shaft-mounted gears. Replaces mechanical securing elements such as feather keys or wedges.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 16-41 |

| yellow |
|-------------------|
| medium |
| anaerobic |
| thru M12 |
| 30 – 40 minutes |
| 0.15 mm |
| |
| 500 - 600 |
| 1.07 g / cm³ |
| -55° C to +150° C |
| |



VARYBOND® 16-03

High strength assembly cement

Particularly suitable for fixing shafts, bearings, sleeves and gears in "as-supplied conditions" i.e. without requiring prior cleaning. Also installs ball bearings and oil-impregnated bronze bushings. Excellent hardening properties even at lower temperatures and on passive metal surfaces.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 16-03 |

| Colour | green |
|--------------------|--------------------------|
| Cured strength | high |
| Hardening system | anaerobic |
| Thread size | thru M12 |
| Final strength | 30 – 40 minutes |
| Gap filling width | 0.15 mm |
| Viscosity mPas | |
| Spindle RPM 1 / 20 | 100 - 150 |
| Density | 1.07 g / cm ³ |
| Temperature range | -55° C to +150° C |



VARYBOND® 16-38

High strength assembly cement

Quick hardening and suitable for highest static shearing stresses as well as dynamic loads. For all-round applications in fixing gears and belt pulleys on shafts and armatures on electric motor spindles.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 16-38 |

| Colour | fluorescent | |
|--------------------|-------------------|--|
| Cured strength | high | |
| Hardening system | anaerobic | |
| Thread size | thru M36 | |
| Final strength | 0.5 – 1 hour | |
| Gap filling width | 0.2 mm | |
| Breakaway torque | > 40 Nm | |
| Viscosity mPas | | |
| Spindle RPM 3 / 20 | 2.000 - 3.000 | |
| Density | 1.1 g / cm³ | |
| Temperature range | -55° C to +150° C | |



VARYBOND® 16-40

High strength assembly cement

Slow hardening anaerobic adhesive providing excellent thermal resistance. Particularly suitable for retaining cylindrical components in press fit or shrink fit installations.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 16-40 |

| Colour | fluorescent |
|--------------------|-------------------------|
| Cured strength | high |
| Hardening system | anaerobic |
| Thread size | thru M20 |
| Final strength | 12 – 24 hours |
| Gap filling width | 0.15 mm |
| Breakaway torque | > 25 Nm |
| Viscosity mPas | |
| Spindle RPM 2 / 20 | 400 - 600 |
| Density | 1.1 g / cm ³ |
| Temperature range | -55° C to +175° C |



VARYBOND® 16-20

High strength heat resistant assembly cement

Extremely resistant against elevated temperatures. This product provides high strength fixation and retention of cylindrical parts in close sliding fit installations.

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 16-20 |

| Colour | green |
|--------------------|-------------------|
| Cured strength | high |
| Hardening system | anaerobic |
| Thread size | thru M36 |
| Final strength | 1 – 3 hours |
| Gap filling width | 0.20 mm |
| Breakaway torque | > 25 Nm |
| Viscosity mPas | |
| Spindle RPM 4 / 20 | 8.000 - 12.000 |
| Density | 1.1 g / cm³ |
| Temperature range | -55° C to +200° C |



VARYBOND® 16-48

High strength heat resistant assembly cement

Quick hardening high strength product for the assembly of cylindrical parts, including cylinder liners in engine blocks. Features excellent thermal resistance and high resistance to acids and alkaline (caustic) solutions. Excellent adhesion properties on smooth surfaces. Conforms to DIN EN 751-1 (DVGW).

| Packaging size | 50 ml |
|----------------|------------|
| Units / Carton | 10 Bottles |
| Item No. | VA3 16-48 |

| Colour | fluorescent |
|--------------------|-------------------|
| Cured strength | high |
| Hardening system | anaerobic |
| Thread size | thru M20 |
| Final strength | 0.5 – 1 hour |
| Gap filling width | 0.15 mm |
| Breakaway torque | > 30 Nm |
| Viscosity mPas | |
| Spindle RPM 2 / 20 | 400 - 600 |
| Density | 1.1 g / cm³ |
| Temperature range | -55° C to +175° C |

Cyanoacrylate adhesives



VARYBOND® 14-06

Elastomer adhesive

Standard product type for quick and easy adhesion of all common types of elastomers (from solid rubber to closed-cell-sponge), particularly styrene-butadiene rubber (SBR) and ethylen-propylenelastomer (EPDM). High resistance to ageing and climate effects. It handles even difficult to adhere plastics with ease when used with Primer L.

| Packaging size | | 20 / 50 g |
|----------------|------|------------------|
| Units / Ca | rton | 12 Bottles (20 g |
| | | 10 Bottles (50 g |
| Item No. | 20 g | VC3 14-06 |
| | 50 g | VC4 14-06 |

| remperature range | -30° C to +80° C |
|-----------------------|------------------|
| Final strength | |
| Alu / Alu | 20 – 30 s |
| SBR / SBR | 2 – 4 s |
| Polycarb. / Polycarb. | 3 - 6 s |
| EPDM / EPDM | 1 – 3 s |
| Final strength | 24 hours |
| Viscosity mPas | 15 – 30 |
| Density | 1.05 g / cm³ |
| Colour | transparent |
| Formulated for | Plastics |



VARYBOND® 14-15

Plastic adhesive

Excellent adhesive properties when bonding materials with different expansion coefficients. Product viscosity makes it ideal for working with porous materials. Also used on leather, cork, wood, etc.

| Packaging | j size | 20 / 50 g |
|------------|--------|------------------|
| Units / Ca | rton | 12 Bottles (20 g |
| | | 10 Bottles (50 g |
| Item No. | 20 g | VC3 14-15 |
| | EO a | VCA 1A-1E |

| Temperature range | -30° C to +80° C |
|-----------------------|--------------------------|
| Final strength | |
| Alu / Alu | 50 – 70 s |
| SBR / SBR | 5 – 8 s |
| Polycarb. / Polycarb. | 8 – 12 s |
| EPDM / EPDM | 5 – 8 s |
| Final strength | 24 hours |
| Viscosity mPas | 1.000 - 1.300 |
| Density | 1.08 g / cm ³ |
| Colour | transparent |
| Formulated for | Metals / Plastics |



VARYBOND® 14-38

Plastic adhesive

Quick hardening cyanoacrylate adhesive. General product properties make it suitable for a wide range of applications, especially when a variety of dissimilar plastics need to be sticked together.

| Packaging size | | 20 / 50 g |
|----------------|------|-------------------|
| Units / Carton | | 12 Bottles (20 g) |
| | | 10 Bottles (50 g) |
| Item No. | 20 g | VC3 14-38 |
| | 50 g | VC4 14-38 |

| Temperature range | -30° C to +80° C |
|-----------------------|--------------------------|
| Final strength | |
| Alu / Alu | 30 – 40 s |
| SBR / SBR | 2 – 4 s |
| Polycarb. / Polycarb. | 3 – 5 s |
| EPDM / EPDM | 1 – 3 s |
| Final strength | 24 hours |
| Viscosity mPas | 20 - 40 |
| Density | 1.06 g / cm ³ |
| Colour | transparent |
| Formulated for | Plastics |
| | |



VARYBOND® 14-205

Plastic adhesive

Excellent adhesive for bonding materials with different expansion coefficients. Product viscosity makes it ideal for application on porous materials.

| Packaging size | | 20 / 50 g |
|----------------|------|-------------------|
| Units / Carton | | 12 Bottles (20 g) |
| | | 10 Bottles (50 g) |
| Item No. | 20 g | VC3 14-205 |
| | 50 a | VC4 14-205 |

| Temperature range | -30° C to +80° C |
|-----------------------|--------------------------|
| Final strength | |
| Alu / Alu | 20 – 35 s |
| SBR / SBR | 3 - 6 s |
| Polycarb. / Polycarb. | 8 – 10 s |
| EPDM / EPDM | 4 – 8 s |
| Final strength | 24 hours |
| Viscosity mPas | 3 – 10 |
| Density | 1.06 g / cm ³ |
| Colour | transparent |
| Formulated for | Plastics |
| | |

Cyanoacrylate adhesives



VARYBOND® 14-01

General purpose adhesive

General purpose, medium viscosity adhesive for a broad range of applications, including all types of materials pairings, such as metals, plastic, paper, leather and wood.

| Packaging size Units / Carton | | 20 / 50 g 12 Bottles (20 g |
|----------------------------------|------|-------------------------------|
| | | 10 Bottles (50 g |
| Item No. | 20 g | VC3 14-01 |
| | F0 | VC4 44 04 |

| Temperature range | -30° C to +80° C | |
|-----------------------|------------------|--|
| Final strength | | |
| Alu / Alu | 40 – 60 s | |
| SBR / SBR | 2 – 4 s | |
| Polycarb. / Polycarb. | 8 – 12 s | |
| EPDM / EPDM | 4 – 8 s | |
| Final strength | 24 hours | |
| Viscosity mPas | 80 - 110 | |
| Density | 1.06 g / cm³ | |
| Colour | transparent | |
| Formulated for | general purpose | |



VARYBOND® 14-35

General purpose adhesive

Particularly well suited to porous materials as well as rough and uneven surfaces. Excellent gap filling properties. For bonding ceramics, ferrites, sintered metals, wood, cork, leather, textiles, etc.

| Packaging size | | 20 / 50 g |
|----------------|------|-------------------|
| Units / Carton | | 12 Bottles (20 g) |
| | | 10 Bottles (50 g) |
| Item No. | 20 g | VC3 14-35 |
| | | |

| 20 g | VC3 14-35 |
|------|-----------|
| 50 g | VC4 14-35 |

| Temperature range | -30° C to +80° C |
|-----------------------|-------------------------------------|
| Final strength | |
| Alu / Alu | 50 – 70 s |
| SBR / SBR | 7 – 10 s |
| Polycarb. / Polycarb. | 15 – 22 s |
| EPDM / EPDM | 8 – 12 s |
| Final strength | 24 hours |
| Viscosity mPas | 1.800 - 2.200 |
| Density | 1.09 g / cm ³ |
| Colour | transparent |
| Formulated for | porous materials, rough surfaces |



VARYBOND® 14-96

General purpose adhesive

General purpose medium viscosity adhesive for a broad range of applications, including all types of materials pairings.

| Packaging size | | 5 / 20 / 50 g |
|----------------|------|-------------------|
| Units / Carton | | 16 Bottles (5 g) |
| | | 12 Bottles (20 g) |
| | | 10 Bottles (50 g) |
| Item No. | 5 g | VC05 14-96 |
| | 20 g | VC3 14-96 |
| | E0 a | VC4 14 06 |

| Temperature range | -30° C to +80° C |
|-----------------------|------------------|
| Final strength | |
| Alu / Alu | 40 − 60 s |
| SBR / SBR | 2 – 4 s |
| Polycarb. / Polycarb. | 8 – 12 s |
| EPDM / EPDM | 4 – 8 s |
| Final strength | 24 hours |
| Viscosity mPas | 80 - 110 |
| Density | 1.06 g / cm³ |
| Colour | transparent |
| Formulated for | general purpose |
| | |



VARYBOND® 14-93

Plastic adhesive

Excellent adhesive for joining materials with different expansion coefficients. Ideal to use on porous materials thanks to its viscosity.

| Packaging size Units / Carton | | 20 / 50 g |
|----------------------------------|------|-------------------|
| | | 12 Bottles (20 g |
| | | 10 Bottles (50 g) |
| Item No. | 20 g | VC3 14-93 |
| | 50 a | VC4 14-93 |

| Temperature range | -30° C to +80° C |
|-----------------------|--------------------------|
| Final strength | |
| Alu / Alu | 20 – 35 s |
| SBR / SBR | 3 - 6 s |
| Polycarb. / Polycarb. | 8 – 10 s |
| EPDM / EPDM | 4 – 8 s |
| Final strength | 24 hours |
| Viscosity mPas | 3 – 10 |
| Density | 1.06 g / cm ³ |
| Colour | transparent |
| Formulated for | Plastics |
| | |

Cyanoacrylate adhesives



VARYBOND® 14-54 GEL

General purpose with a high viscosity

Excellent gap filling properties. Perfect to use overhead. For bonding ceramics, ferrites, metals, plastic, wood, cork, leather.

Packaging size 20 ml Units / Carton 12 Tubes Item No. VC3 14-54

| Temperature range | -30° C to +78° C |
|-----------------------|------------------------|
| Final strength | |
| Alu / Alu | 90 – 110 s |
| SBR / SBR | 18 – 24 s |
| Polycarb. / Polycarb. | 22 – 25 s |
| EPDM / EPDM | 25 – 35 s |
| Final strength | 24 hours |
| Viscosity mPas | jellylike, thixotropic |
| Density | 1.08 g / cm³ |
| Colour | transparent |
| Formulated for | general purpose |

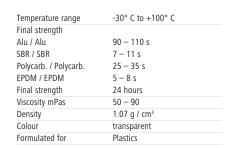


VARYBOND® 14-60

Odorless adhesive

Odorless non-blooming cyanoacrylate adhesive. For all applications in which an adhesive may not leave visible traces.

| Packaging | size | 20 / 50 g |
|------------------|------|-------------------|
| Units / Car | ton | 12 Bottles (20 g) |
| | | 10 Bottles (50 g) |
| Item No. | 20 g | VC3 14-60 |
| | 50 g | VC4 14-60 |





VARYBOND® 14-80

Black Adhesive

Black cyanoacrylate adhesive, which has been developed for all applications under thermal and / or climatic conditions. The product shows excellent resistance against dynamic loads like impacts or vibration. Due to its short-term temperature resistance up to 140° C it is also suitable for SMD technique, where a soldering bath is required later. The black colour allows the use in loudspeakers as well.

Packaging size 50 g Units / Carton 10 Bottles (50 g) Item No. 50 g VC4 14-80

| Temperature range | -30° C to +120° C |
|-------------------|-------------------|
| Final strength | |
| Alu / Alu | 25 – 45 s |
| SBR / SBR | 10 – 15 s |
| EPDM / EPDM | 14 – 20 s |
| Final strength | 24 hours |
| Viscosity mPas | 100 – 200 |
| Density | 1.06 g / cm³ |
| Colour | black |
| Formulated for | Metal / Plastics |

NDT - Non Destructive Materials Testing



VARYBOND® NDT 1

Special purpose cleaner

Highly effective cleaner and penetrant remover for fast, non-destructive testing of surfaces, e.g. welded surfaces, castings / forgings and fabrications. According to: AMS 2644, EN ISO 3452-2, ASME B & PV Code, Sec V, EN 571-1 ASTM E 1417, ASTM E-165, MIL STD 271.

| Packaging size | 500 ml |
|----------------|------------|
| Units / Carton | 12 Aerosol |
| Item No. | 196171VAR |

| Description | Aerosol | |
|------------------------------|-------------|--|
| Product Base | solvent | |
| Colour | transparent | |
| Compatibility with materials | very good | |



VARYBOND® NDT 2

Red penetrant

Red dye penetrant for fast, non-destructive testing of surfaces, e.g. welded surfaces, castings / forgings and fabrications. According to: AMS 2644, EN ISO 3452-2, ASME B & PV Code, Sec V, EN 571-1, ASTM E 1417, ASTM E-165, MIL STD 271.

| Packaging size | 500 ml |
|----------------|------------|
| Units / Carton | 12 Aerosol |
| Item No. | 197171VAR |

| Description | Aerosol |
|------------------------------|----------------------------------|
| Product Base | solvent, colorant, wetting agent |
| Colour | red |
| Compatibility with materials | very good |



VARYBOND® NDT 3

White developer

Quick drying developer for fast non-destructive testing of surfaces, e.g. welded surfaces, castings / forgings and fabrications. According to: AMS 2644, EN ISO 3452-2, ASME B & PV Code, Sec V, EN 571-1, ASTM E 1417, ASTM E-165, MIL STD 271, McDonnell Douglas PS-2120, BAC 5423.

| Packaging size | 500 ml |
|----------------|------------|
| Units / Carton | 12 Aerosol |
| Item No. | 198171VAR |

| Description | Aerosol |
|------------------------------|-----------------------------|
| Product Base | solvent, white pigmentation |
| Colour | white |
| Compatibility with materials | very good |



Surface preparation



VARYBOND® Primer F

Activator for anaerobic adhesives

Improves hardening properties when using anaerobic adhesives on galvanized and passivated surfaces. Intensifies the hardening process at low ambient temperatures.

| Packaging size | 100 ml |
|----------------|----------------|
| Units / Carton | 20 pump sprays |
| Item No. | 507133VAR |

| Description | Primer F |
|--------------|-----------|
| Colour | turquoise |
| Air dry time | short |



VARYBOND® Primer L

Activator for cyanoacrylate adhesives

Applicable in situations where plastics with less than ideal bonding properties need to be sticked together, , e.g., polypropylene, PTFE, and thermoplastic elastomers.

| Packaging size | 50 ml |
|----------------|-------------|
| Jnits / Carton | 12 Aerosols |
| tem No. | 509111VAR |

Colour transparent Air dry time none

Primer L

Description

Metal filled epoxy resins



VARYBOND® Magic Bond

Putty

Manually kneaded two-component product; ready-for-use consistency ensures easy handling. Also bonds on wet surfaces (even under water). Used to plug holes and repair leaks on porous sections of casting moulds. Repaired parts are again ready for machining or deployment within an hour.

| Packaging size | 114 g |
|----------------|-----------|
| Units / Carton | 12 Bars |
| Item No. | 511131VAR |

| Colour grey Temperature range up to 121° C Mixing ratio inherent in produ | |
|---|----|
| | |
| Mixing ratio inherent in produ | |
| | ct |
| Stays workable for 20 minutes | |
| Hardening time 24 hours | |

Corrosion protection, coatings and oils



VARYBOND® VB 27

Dark zinc-spray

High zinc content provides particularly thorough corrosion protection. Suitable for application on all ferrous metal parts. Outstanding primer coat for all types of enamels and paints.

Packaging size 400 ml Units / Carton 12 Aerosols Item No. 127161VAR

| С |
|------------|
| 20 minutes |
| hours |
| |



VARYBOND® VB 83

Bright zinc-spray

Excellent galvanized-quality corrosion protection wherever a bright, silvery colour is desired. Particularly suited to ferrous parts in construction, on vehicles and for repairs of damaged hot-dipped parts.

Packaging size 400 ml Units / Carton 12 Aerosols Item No. 183161VAR

| Description | Aerosol |
|--------------------|-----------------------|
| Colour | silver, glossy |
| Pigments | Aluminum / Zinc |
| Temperature range | up to 350° C |
| Tack-free to touch | after 15 – 20 minutes |
| Salt spray test | 2000 hours |



VARYBOND® VB 84

Aluminium-spray

General purpose coating for all metallic materials. Ideal for the application on automotive exhaust systems, heating radiators, machine parts, etc.

Packaging size 400 ml Units / Carton 12 Aerosols Item No. 184161VAR

| r, glossy |
|-----------------|
| ninum |
| 700° C |
| 15 - 20 minutes |
| hours |
| |



VARYBOND® VB 63

Rust protection - temporary

For application also on moist surfaces. Reliably protects all types of metals and alloys. Transparent corrosion protection, excellent flow properties and surface adhesion, low surface tension. Particularly suitable for protecting semi-finished products, spare parts, gears, ball bearings, shafts, etc. Meets: MIL Specs C-81309E, C-372C, A-A-50493.

Packaging size 400 ml Units / Carton 12 Aerosols Item No. 163161VAR

| Description | Aerosol |
|-------------------|--------------|
| Colour | blue-green |
| Product base | Mineral oil |
| Indoor protection | up to 1 year |

Cleaners and degreasers



VARYBOND® VB 02

Brake & assembly cleaner

Ideal for surface preparation, bonding or sealing surfaces. Particularly suitable for quick removal of oil, contaminants and brake dust from disk brakes and brake components such as brake blocks, rotors, anchor plates and brake shoes. The product is also preferred as a conditioner for surfaces to be painted or bonded. Due to rapid evaporation, short-term exposure will not irritate skin, affect rubber parts or brake seals.

| Packaging size | 500 ml |
|----------------|-------------|
| Units / Carton | 12 Aerosols |
| Item No. | 188171VAR |

| Description | Aerosol | |
|-------------|-------------|--|
| Colour | transparent | |
| Evaporation | rapid | |
| Residue | none | |
| | | |



VARYBOND® VB 05

Electronic cleaner

Ideal spray cleaner for contacts, equipment and components. Particularly suitable for use on switches, electric motors, relays, contactors and housings. Highly effective solvent concentrate ensures the safe removal of soiling and grease accumulations. Evaporates without leaving residues.

| Packaging size | 400 ml |
|----------------|-------------|
| Units / Carton | 12 Aerosols |
| tem No. | 105161VAR |





VARYBOND® VB 06

Degreaser

Heavy-duty spray cleaner removes heavy accumulations of greasy deposits of all types. Especially suitable for clean-up prior to re-lubrication on machine screws, bolts, axles, ball bearings, housings, gears and drive chains.

| Packaging size | 400 ml |
|----------------|-------------|
| Units / Carton | 12 Aerosols |
| Item No. | 106161VAR |

| Description | Aerosol |
|------------------------------|-------------|
| Colour | transparent |
| Evaporation | slow |
| Compatibility with materials | good |
| Residue | none |



VARYBOND® VB 32

Foam cleaner

Effective removal of dust, grease, dirt, and nicotine deposits on monitor screens, plastic housings, keyboards and surfaces of all types. Use of product creates antistatic effect that reduces new dust. Also safe for use on displays and TFT flat-screens.

| Packaging size | 400 ml |
|----------------|-------------|
| Units / Carton | 12 Aerosols |
| Item No. | 132161VAR |

| Description | Aerosol |
|------------------------------|--------------------------|
| Colour | clear liquid, white foam |
| Foam stability | excellent |
| Compatibility with materials | excellent |

Cleaners and degreasers



VARYBOND® VB 34

Label remover

Effortless removal of paper labels and adhesives residues. For use on almost all surfaces. Exception: Polystyrene.

| Packaging size | 400 ml |
|----------------|-------------|
| Units / Carton | 12 Aerosols |
| Item No. | 134161VAR |

| Description | Aerosol | |
|-------------|-------------|--|
| Colour | transparent | |
| Scent | orange | |

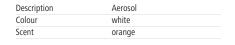


VARYBOND® VB 70

Gasket remover

Lifts baked-on and dried-out gaskets and gasketing compounds within 10-15 minutes. Removes adhesive residues, oil-carbon deposits, resins, tar and gummy lubricant residues from a variety of materials e.g. metal, wood, ceramics, glass, polyethylene and polypropylene. Not suitable for use of PVC, sensitive plastics, synthetics, linoleum and plastic tiles.

| Packaging size | 400 ml |
|----------------|-------------|
| Units / Carton | 12 Aerosols |
| Item No. | 170161VAR |





VARYBOND® VB 82

Biodegradable degreaser

Item No.

All-purpose cleaner degreaser for industry and trade. Used on all areas and components that can be flushed with water. Ideal for cleaning machinery, equipment, engines, vehicles, tools, garage floors, oil separator or, fork lifts. The product is biodegradable, solvent-free and non-flammable.

| Units / Carton | 12 Sprays (600 ml) |
|----------------|--------------------|

4 Canisters (5 I)

1 Canister (25 l) 182181VAR

600 ml 182181VAR 5 l 182854VAR 25 l 182860VAR

| Description | Pump spray or canister |
|-------------|------------------------|
| Colour | turquoise |
| Flash point | none |



VARYBOND® Spraygun

The Cramolin / Varybond Spraygun transforms your regular Spraycan into a highly effective spray system. Suitable for all kinds of spray cans with a standardized spray head. This unique tool enables your aim — no more overspray, no more dirt fingertips. Outstanding hygienic standards for all kinds of NSF-applications and food areas.

| Units / Carton | 10 Pieces |
|----------------|-----------|
| Item No. | VAR SG1 |





Special purpose lubricants



VARYBOND® VB 12

Silicone-spray

General purpose lubricant, especially for the use with non-metallic material pairs. Excellent gliding properties for use as a cablegliss during wiring installation. Also used as a release and separating agent in plastics manufacture, and as a non adhesive electrical insulator.

Packaging size 400 ml Units / Carton 12 Aerosol Item No. 778161VAR

| Description | Aerosol |
|-------------------|--------------|
| Colour | transparent |
| Temperature range | up to 200° C |



VARYBOND® VB 13

Dry-Lubricant - PTFE

Used in areas where oil- and grease-free lubrication is required. Used in electrical engineering as a cable placing lubricant and as a dry lubricant on electromechanical components. Excellent as a release and separating agent in plastics manufacture. Product base is 100% pure PTFE

Packaging size 400 ml Units / Carton 12 Aerosol Item No. 113161VAR

| Description | Aerosol |
|-------------------|--------------|
| Colour | white |
| Temperature range | up to 260° C |



VARYBOND® VB 16

Multi-protection-spray

General purpose formula protects and lubricates in multiple applications from industry to workshop. Suitable for use on all metals and alloys. Displaces water, prevents corrosion and oxidation, dissolves rust and lubricates moving parts. Cleans and stops squeaks, starts wet engines, and ensures long-lasting operational reliability. Particularly useful on precision instruments, tools, knuckles, articulated joints and in across-the board automotive applications.

Packaging size 400 ml Units / Carton 12 Aerosol Item No. 116161VAR

| Description | Aerosol |
|-------------------|-------------------|
| Colour | yellowish |
| Temperature range | -70° C to +230° C |

Special purpose lubricants



VARYBOND® VB 71

Penetrating-oil

Removes rust and protects against future rust formation. Loosens frozen threads on nuts, bolts and shackles. Restores easy movement to knuckles, levers all types of articulated joints and linkages.

| Packaging size | 400 ml |
|----------------|------------|
| Units / Carton | 12 Aerosol |
| Item No. | 171161VAR |

| Description | Aerosol |
|-------------------|--------------|
| Colour | transparent |
| Temperature range | up to 250° C |



VARYBOND® VB 89

Grease spray

Dependable and permanent lubrication for ball bearings and roller bearings, fast running chains, chain sprockets, as well as open gear transmissions and worm gears. Extremely suitable for restoring easy movement to all types of chains and steel cables. The product is biodegradable and salt water resistant.

| Packaging size | 400 ml |
|----------------|------------|
| Units / Carton | 12 Aerosol |
| Item No. | 189161VAR |





VARYBOND® VB 90

Chain & cable spray – with MoS₂

For permanent and dependable lubrication of all types of chains and steel cables. The highly viscous, high adhesion lubricating film penetrates into the tightest fits. The product is also ideal for application on ball bearings, roller bearings, open gear transmissions, worm gears and all types of knuckles and articulated joints.

| Packaging size | 400 ml |
|----------------|------------|
| Jnits / Carton | 12 Aerosol |
| tem No. | 190161VAR |

| Description | Aerosol |
|-------------------|-------------------|
| Colour | dark grey |
| Temperature range | -20° C to +160° C |

Special purpose lubricants



VARYBOND® VB 76

Belt dressing spray

Dedicated product with excellent suitability for conditioning all flat, V-profile, or round drive belts. Prevents premature belt failure. Improves traction and extends service life of belt materials including leather, fabric or rubber.

Packaging size 400 ml Units / Carton 12 Aerosol Item No. 176161VAR

| Description | Aerosol |
|-------------------|--------------|
| Colour | amber |
| Temperature range | up to 200° C |



VARYBOND® VB 67

Leak detector spray

Spray-on leak detector for all threaded pipe joints, taps, valves, slide gates, gas bottles and connections. Suitable for all pressurized gases. Non-aggressive on materials. Product is approved by the DVGW.

Packaging size 400 ml Units / Carton 12 Aerosol Item No. 167161VAR

| Description | Aerosol |
|-------------------|--------------------|
| Colour | transparent, clear |
| Temperature range | n/a |



VARYBOND® VB 69

Anti-spatter spray

Flammable aerosol without silicone for protecting welding nozzles of automatic and semiautomatic MIG and TIG welders against clinging arc spatter from the welding electrode. Eases the removal of slag and beads from workpieces.

Packaging size 400 ml Units / Carton 12 Aerosol Item No. 169161VAR

| Description | Aerosol |
|-------------------|-------------------|
| Colour | off-white, opaque |
| Temperature range | n/a |



VARYBOND® VB 92

Spray adhesive

Especially formulated for large area bonding of fabrics, sponge rubber or latex foam, leather, cardboard, automotive roof liners and leatherette, sound or thermal insulation (except styrene) and rubber, bare or painted metal, as well as on wood substrates.

Packaging size 400 ml Units / Carton 12 Aerosol Item No. 192161VAR

| Description | Aerosol |
|-------------------|-------------|
| Colour | yellowish |
| Temperature range | up to 80° C |

Anti-seize compounds and lubricants



VARYBOND® High Temperature Stainless

Filler: stainless steel particles. Particularly suitable for high temperature applications and those prohibiting the presence of nickel. Used on pipe fittings and flanges in steam and hot-water installations, automotive exhaust systems and pumps. The product is highly resistant to chemicals. Meets: MIL-A-907

Packaging size 250 g / 500 g / 1 kg / 5 kg / 400 ml Aerosol Units / Carton 12 Brush tops (250 g), 12 Tins (500 g / 1 kg) 4 Tins (5 kg), 12 Aerosol (400 ml)

 Item-No.
 250 g
 VAR HTSS 250
 500 g
 VAR HTSS 500

 1 kg
 VAR HTSS 1
 5 kg
 VAR HTSS 5

400 ml VAR HTSS 400

| Appearance | silver-grey paste |
|-------------------------|---------------------|
| Filler | Stainless steel |
| Particle size | < 50 μm |
| Coefficient of friction | 0.08 |
| NLGI Consistency | Class 1 |
| Temperature range | -180° C to +1310° C |

beige paste

Polyurea

250° C

Class 1 - 2

black paste

1 µm

Graphite

Class 2

none

-25° C to +170° C



VARYBOND® Bearing Lubricant

Excellent lubricant for fast and slow-running antifriction bearings. Because the special polyurea thickener adds structural stability, Red Bearing Lubricant has a decidedly longer service life than commercial lubricants and is especially indicated for applications requiring long-term lubrication. Meets General Motors Specifications.

Packaging size 400 g
Units / Carton 12 Tins (400 g)
12 Cartridges (400 g)
Item No. 400 g NS VSR 140 (Tin)
400 g NS VSRC 1 (Cartridge)

NS VSR 140 (Tin) NS VSRC 1 (Cartridge)



VARYBOND® High Temp. Bearing Lubricant

High temperature grease which does not have a dropping point and is specially formulated for use in roller bearings in incinerators, hardening furnaces and flue gas desulfurization plants. Meets General Motors Specifications.

Packaging size 200 / 400 g Units / Carton 12 Brush tops (200 g) 12 Cartridges (400 g)

Item No. 200 g NS NHT 7BT 400 g NS NHTC 14

| Temperature range | -9° C to +538° C |
|-------------------|------------------|
| | |
| | |
| | |
| | |
| | |

Appearance

Particle size

NLGI Consistency

Temperature range

Dropping point

Appearance Particle size

Thickener NLGI Consistency

Dropping point

Thickener



VARYBOND® White Ceramic Paste

This metal and graphite-free assembly paste ensures easy removal of treated parts even after years of service. Ideally suited for threaded connections on components and fits subjected to high thermal loads. Prevents seizing, baking or galling (e.g., on stainless steel), as well as stick-slip motion at low traversing or feed speeds. The product is highly resistant against chemicals.

Packaging size 250 g / 500 g / 1 kg Units / Carton 12 Flat tops (250 g) 12 Brush tops (500 g)

Item No. 250 g VBK 25 500 g VBK 50 1 kg VBK 100

| Appearance | white paste |
|-------------------|--------------------|
| Base oil / Filler | Ceramic |
| Particle size | < 40 μm |
| NLGI Consistency | Class 2 – 3 |
| Temperature range | -40° C to +1400° C |

Anti-seize compounds and lubricants



VARYBOND® Regular Grade – Tube

Excellent general purpose lubricant. Anti-seize protection for screws, bolts, springs, cotter pins, valve / pipe connections, pumps and spindles. Ideal on chafing points on brake calipers, blocks, anchor plates, shoes and retainers.

| Packaging size | 100 g |
|----------------|------------|
| Units / Carton | 24 Tubes |
| Item No. | VAR RG 100 |

| Appearance | red / silvery paste |
|-------------------------|---------------------|
| Filler | Copper / Aluminum |
| Particle size | < 50 μm |
| Coefficient of friction | 0.057 - 0.063 |
| NLGI Consistency | Class 1 / 2 |
| Temperature range | -188° C to 958° C |
| , | -188° C to 958° C |

Meets:

Ford ESE-M12A4-A, Garrett Engine Div. PCS5724, Pratt & Whitney PWA 360523-2, MIL-A-907, Daimler AGA 001 98994 51, A 001 98994 51 12, BMW 83 23 9 407 830, VW G052560A2



VARYBOND® Regular Grade – Brush top

Excellent general purpose lubricant. Anti-seize protection for screws, bolts, springs, cotter pins, valve / pipe connections, pumps and spindles. Ideal on chafing points on brake calipers, blocks, anchor plates, shoes and retainers.

| Packaging size | 250 g |
|----------------|---------------|
| Units / Carton | 12 Brush tops |
| Item No. | VAR RG 250 |



Meets:

Ford ESE-M12A4-A, Garrett Engine Div. PCS5724, Pratt & Whitney PWA 360523-2, MIL-A-907, Daimler AGA 001 98994 51, A 001 98994 51 12, BMW 83 23 9 407 830, VW G052560A2



VARYBOND® Regular Grade – Tins

Excellent general purpose lubricant. Anti-seize protection for screws, bolts, springs, cotter pins, valve / pipe connections, pumps and spindles. Ideal on chafing points on brake calipers, blocks, anchor plates, shoes and retainers.

| rackagilig size | 500 g / 1 | i kg | |
|-----------------|-----------|------------------|--------|
| Units / Carton | 12 Tins (| (500 g), 12 Tins | (1 kg) |
| Item No. | 500g | VAR RG 500 | 1 |
| | 1 kg | VAR RG 1 | |

| Appearance | red / silvery paste |
|-------------------------|---------------------|
| Filler | Copper / Aluminum |
| Particle size | < 50 μm |
| Coefficient of friction | 0.057 - 0.063 |
| NLGI Consistency | Class 1 / 2 |
| Temperature range | -188° C to 958° C |
| | |

Meets:

Ford ESE-M12A4-A, Garrett Engine Div. PCS5724, Pratt & Whitney PWA 360523-2, MIL-A-907, Daimler AGA 001 98994 51, A 001 98994 51 12, BMW 83 23 9 407 830, VW G052560A2



VARYBOND® Regular Grade – Spray

Excellent general purpose lubricant. Anti-seize protection for screws, bolts, springs, cotter pins, valve / pipe connections, pumps and spindles. Ideal on chafing points on brake calipers, blocks, anchor plates, shoes and retainers.

| Packaging size | 400 ml Aerosol |
|----------------|----------------|
| Jnits / Carton | 12 Sprays |
| tem No. | VAR RG 400 |

| red / silvery paste |
|---------------------|
| Copper / Aluminum |
| < 50 μm |
| 0.057 - 0.063 |
| Class 1 / 2 |
| -188° C to 958° C |
| |

Meets:

Ford ESE-M12A4-A, Garrett Engine Div. PCS5724, Pratt & Whitney PWA 360523-2, MIL-A-907, Daimler AGA 001 98994 51, A 001 98994 51 12, BMW 83 23 9 407 830, VW G052560A2

Anti-seize compounds and lubricants



VARYBOND® Regular Grade – Tin

Excellent general purpose lubricant. Anti-seize protection for screws, bolts, springs, cotter pins, valve / pipe connections, pumps and spindles. Ideal on chafing points on brake calipers, blocks, anchor plates, shoes and retainers.

Packaging size 5 kg / 20 kg
Units / Carton 4 Tins (5 kg)
1 Tin (20 kg)
Item No. 5 kg VAR RG 5
20 kg VAR RG 20

| Appearance | red / silvery paste |
|-------------------------|---------------------|
| Filler | Copper / Aluminum |
| Particle size | < 50 μm |
| Coefficient of friction | 0.057 - 0.063 |
| NLGI Consistency | Class 1 / 2 |
| Temperature range | -188° C to 958° C |

Meets:

Ford ESE-M12A4-A, Garrett Engine Div. PCS5724, Pratt & Whitney PWA 360523-2, MIL-A-907, Daimler AGA 001 98994 51, A 001 98994 51 12, BMW 83 23 9 407 830, VW G052560A2



Cleaners



Universal cleaner for electronics

The effect of CLEANER is based on very high quality, effective and specially mixed solvents. CLEANER evaporates quickly and leaves no residue behind. CLEANER can be used universally thanks to its special formulation of ingredients.

| Packaging | , size | 200 ml, 400 m |
|------------------|--------|---------------|
| Units / Car | rton | 12 Aerosols |
| Item No. | 200 ml | 1021411 |
| | 400 ml | 1021611 |

| Colour | transparent, clear |
|----------------------------|--------------------------|
| Scent | Alcohol |
| Density | 0.67 g / cm ³ |
| Evaporation | rapid |
| Residue | none |
| Compatibility with plastic | good |
| Surface tension | 22 mN / m |



Highly effective, oxide and sulphide dissolving contact cleaner

CONTACLEAN effectively eliminates oxide and sulphide layers from all kinds of metal surfaces. At the same time our special ingredients provide a lasting lubrication and corrosion protection. Contact resistances which result in failures are reduced as well as voltage drops. Preservation of the perfect operational reliability of all electronic contacts.

| Packaging size | | 200 ml, 400 ml |
|----------------|--------|----------------|
| Units / Ca | rton | 12 Aerosols |
| Item No. | 200 ml | 1011411 |
| | 400 ml | 1011611 |

| Colour | reddish |
|-------------------------------------|--------------------------|
| Scent | characteristic |
| Density | 0.73 g / cm ³ |
| Reduction of the contact resistance | < 2 mΩ |
| Temperature resistance | up to + 80° C |



Cleaning of DVDs, CDs and CD drives.

DISC CLEANER is a mild cleaner for the reliable removal of finger marks, nicotine and dirt. Because of its character it also removes grease and oil as well as layers of dirt reliably. For optimum digital reproduction both the laser head and the CD / DVD or Blu-ray disc have to be cleaned. Thanks to its low surface tension and perfect solvent combination, penetrates DISC CLEANER deeply into the dirt, dissolves it and restores the reproduction for a perfect digital sound.

| Packaging size | 200 ml |
|----------------|-------------|
| Units / Carton | 12 Aerosols |
| Item No. | 1421411 |





Mild, universal cleaner with a purity of > 99.9%

ISOPROPANOL is a mild, universally applicable cleaner for the reliable removal of dirt and grease. Because of its character it removes both, grease and oil as well as ionic contamination. It does not attack most common materials and evaporates totally without leaving any residue within a very short time.

| Packaging size | | 200 ml, 400 ml, 1 l |
|----------------|--------|-----------------------------|
| Units / Carton | | 12 Aerosols 200 ml, 400 ml, |
| | | 12 Cans 1 I |
| Item No | 200 ml | 4021411 |

| em No. | 200 ml | 4021411 |
|--------|--------|---------|
| | 400 ml | 4021611 |
| | 1 l | 402841 |

| Colour | transparent, clear |
|------------------------------|--------------------|
| Scent | Alcohol |
| Density | 0.78 g / cm3 |
| Evaporation | rapid, complete |
| Residue | none |
| Compatibility with materials | very good |
| Purity | > 99.9 % |

Cleaners



Special cleaner for entertainment electronics

TUNER cleans effectively, reliably and without harming electrical devices and modules. Residues such as dust, greasy dirt, nicotine can be removed without effecting the electrical capacitance and frequency values. Due to the low surface tension the solvents penetrate deeply into the surfaces. TUNER dries rapidly and leaves no residue behind.

Packaging size 200 ml Units / Carton 12 Aerosols Item No. 1041411

| Colour | transparent, clear |
|----------------------------|--------------------------|
| Scent | characteristic fresh |
| Density | 0.67 g / cm ³ |
| Evaporation | rapid |
| Residue | none |
| Surface tension | 19 mN / m |
| Compatibility with plastic | very good |



Spraywash for cleaning soiled contacts and components

SPRAYWASH consists of a highly effective combination of solvents for the effective removal of coats of dirt or grease and oxidized layers. Good creep and flow properties lead to dirt being washed away easily when used properly. SPRAYWASH does not attack most common materials and evaporates quickly without leaving any residue.

Packaging size 400 ml Units / Carton 12 Aerosols Item No. 400 ml 1051611

| Colour | transparent, clear |
|----------------------------|--------------------|
| Scent | Alcohol |
| Density | 0.75 g / cm³ |
| Evaporation | medium |
| Residue | none |
| Compatibility with plastic | good |



Very effective cleaner, removes grease and oil

The special mixture of solvents in DEGREASER guarantees a fast and reliable removal of grease and oil. The product works equally and effectively against wax and other heavy contamination. DEGREASER also is moisture-/water repellent.

Packaging size 200 ml, 400 ml
Units / Carton 12 Aerosols
Item No. 200 ml 1061411
400 ml 1061611

| Colour | transparent, clear |
|------------------------------|--------------------------|
| Scent | solvent |
| Density | 0.83 g / cm ³ |
| Evaporation | medium |
| Residue | none |
| Compatibility with materials | good |



Efficiently removes soldering residues from printed circuit boards

FLUX-OFF is a mild but effective cleaner which removes even stubborn solder flux residues without any problems. It makes no difference whether the flux is rosin based or water-soluble. FLUX-OFF is transparent and leaves no residue behind. It does not attack the most common materials. However, you should avoid using it on PVC and polystyrene. Also available with a brush for intensive cleaning.

Packaging size 400 ml Units / Carton 12 Aerosols Item No. 1071611

| Colour | transparent, clear |
|------------------------------|--------------------------|
| Scent | mild |
| Density | 0.84 g / cm ³ |
| Evaporation | residue-free |
| Compatibility with materials | very good |
| Surface tension | 22 mN / m |

Protective and lubricating agents



Protection for ensuring the function of plug contacts

TOP-PIN is the protection agent and lubricant for ensuring the function of all contacts, especially precious metal-plated plug contacts. It offers good lubricating and corrosion protection properties based on synthetic active ingredients. Damage to precious metal layers is prevented; there is no corrosion of non-precious base metals. The protective film of TOP-PIN has a lubricating effect, is very thin and resistant to heat.

| Packaging size | 200 ml |
|----------------|-------------|
| Units / Carton | 12 Aerosols |
| Item No. | 1101411 |

| Colour | yellowish |
|-----------------------------------|-----------------------|
| Scent | solvent |
| Density | 0.67 g / cm³ |
| Temperature- resistance (film) | up to 300° C |
| Corrosion protection | 4 cycles (DIN IEC 68) |
| Lubricity under pressure | very good |



Viscous, highly effective insulating and lubricating oil

SILICONE is a high quality, viscous insulating oil with a dielectric strength of 12 kV / mm. It does not dry out, is water-repellent and therefore suitable as a moisture barrier. SILICONE is also a good universal lubricant. It is resistant within a wide temperature range of -50° C up to +200° C, does not attack the most common engineering materials.

| Packaging size | 400 ml |
|----------------|-------------|
| Units / Carton | 12 Aerosols |
| Item No. | 1121611 |

| Colour | transparent, clear |
|------------------------------|----------------------------------|
| Scent | typical mild |
| Density | 0.97 g / cm ³ |
| Viscosity (oil) | 1000 mm ² / s (25° C) |
| Temperature resistance | -50° C to +200° C |
| Dielectric strength (oil) | 12 kV / mm (20° C) |
| Compatibility with materials | very good |



Multifunctional lubricating oil and corrosion protection

SPRAYOIL is a highly effective, low viscosity, acid free lubricant showing very good emergency running properties. The lubricating film is resistant and does not become gummy. It also has a water and moisture repellent effect and therefore gives lasting and reliable corrosion protection. SPRAYOIL is effective within a wide temperature range of -40° C to +170° C. Meets the requirements of standard ISO VG 10.

| ackaging size | 200 ml |
|----------------|-------------|
| Inits / Carton | 12 Aerosols |
| tem No. | 1111411 |

| Colour | yellowish |
|------------------------------|--------------------------------|
| Scent | typical mild |
| Density | 0.78 g / cm ³ |
| Viscosity (oil) | 10 mm ² / s (40° C) |
| Pour point | -57° C (DIN ISO 3016) |
| Compatibility with materials | good |
| Temperature resistance | -40° C to +170° C |



Grease-free, PTFE-based lubricant and mold release agent

SPRAYFLON is a highly effective dry lubricant on PTFE basis. It offers a low friction coefficient and has anti-adhesive properties on plastic, glass, metal, wood or other materials. SPRAYFLON is resistant within a wide temperature range of -100° C up to +250° C, stable against chemicals, electrically insulating and enables clean working.

| Packaging size | 200 ml |
|----------------|------------|
| Units / Carton | 12 Aerosol |
| Item No. | 1131411 |

| Colour | whitish |
|------------------------------|--------------------------|
| Scent | solvent |
| Density | 0.72 g / cm ³ |
| Compatibility with materials | very good |
| Temperature resistance | up to 250° C |

Protective and lubricating agents



Effective lubricant, good corrosion protection

VASELINE consists of a high purity, white vaseline which can be applied easily in the available spray form. It is totally acid-free and therefore guarantees an effective corrosion protection. It also offers excellent lubricating properties which can be used universally. VASELINE is chemically neutral towards all materials.

Packaging size 200 ml Units / Carton 12 Aerosols Item No. 1141411

| Colour | white |
|------------------------------|-------------------------------|
| Scent | solvent |
| Density | 0.73 g / cm ³ |
| Compatibility with materials | very good |
| Compatibility with skin | very good (DAB 10) |
| Solidification point | approx. +53° C (DIN ISO 2207) |
| | |



Lubricant and corrosion protection for contacts

PROTECTION contains a combination of active ingredients for lasting prevention of wear and corrosion on metal contact surfaces. The treated parts are coated with a stable, micro fine film which ensures good lubricant and corrosion protection properties. PROTECTION is suitable for all contact metals and does not attack the most common engineering materials.

Packaging size 400 ml Units / Carton 12 Aerosols Item No. 1151611

| Colour | bluish |
|------------------------------------|--------------------------|
| Scent | Alcohol |
| Density | 0.73 g / cm ³ |
| Compatibility with materials | very good |
| Surface resistance after treatment | max. 1 mΩ |
| Viscosity | 67.4 mm ² / s |
| Pour point | -9° C |



Lubricant for pulling in cables and wires

KABELGLIDE is a high-grade lubricant for pulling cables and wires easily through electric installation tubes. The 70 cm long, flexible extension tube delivered with KABELGLIDE is simply fixed to the spray nozzle and guarantees easy spraying of the inside walls of installation tubes. KABELGLIDE does not dry out, is water-repellent and therefore suitable as a moisture buffer. It is resistant within a wide temperature range of -50° C up to +200° C, does not attack plastics and construction materials.

Packaging size 400 ml Units / Carton 12 Aerosols Item No. 1511611

| Colour | transparent, clear |
|------------------------------|----------------------------------|
| Density | 0.97 g / cm ³ |
| Viscosity (oil) | 1000 mm ² / s (40° C) |
| Temperature range | -50° C to +200° C |
| Dielectric strength | 12 kV / mm |
| Compatibility with materials | very good |



Highly effective, active corrosion protection oil

ANTIKORR combats moisture, repels water and protects against corrosion even under the harshest environmental conditions. Due to the low surface tension and excellent creep properties, ANTIKORR also reaches places of difficult access and penetrates into the finest surface pores and gaps. The remaining film is practically invisible and does not need to be removed in most cases for further processing of the parts (except lacquering).

Packaging size 400 ml, 5 l, 20 l

Units / Carton 12 Aerosols 400 ml, 4 Canisters 5 l, 1 Canister 20 l

Item No. 400 ml 1631611 5 l 163854 20 l 163860

| Colour | blue-green |
|------------------------|-------------------------------|
| Density | 0.80 g / cm ³ |
| Viscosity | 3 mm ² / s (20° C) |
| Temperature resistance | up to 150° C |
| Lubricity | up to 790 kg |

Complies with mil. spec.:

C-81309E, C-372C, AA-50493, 0-W-1284B

Lacquers



Clear lacquer for insulating and sealing

PLASTIK contains a high quality acrylic resin lacquer. It coats surfaces with a protective film which is resistant to acids, alkalis, alcohols, moisture and adverse environmental influences. The lacquer adheres to metal, plastic, wood, cardboard, glass, etc. It does not drip and permits soldering through its own layer. PLASTIK contains a UV indicator for quality control.

Packaging size 400 ml, 1 l, 5 l, 20 l

Units / Carton 12 Aerosols 400 ml, 12 Cans 1 l,

4 Canisters 5 I, 1 Canister 20 I,

1 Barrel 200 I

Item No. 1201611 (400 ml), 120841 (1 l)

120854 (5 l), 120860 (20 l), 1208701 (200 l)

| Colour | transparent |
|--------------------------------|--------------------------|
| Scent | solvent |
| Density | 0.88 g / cm ³ |
| Surface resistance | 5 x 10 ¹⁴ Ω |
| Contact resistance | 10 ¹⁴ Ω / cm |
| Dielectric strength | 21 kV / mm |
| Leakage current strength (CTI) | > 600 Q |
| Temperature resistance | -70° C to +120° C |
| | Class E acc. to VDE 0360 |
| | |

Meets MIL-I-460580 "Type Acrylic Resin"



Special resistant protective and insulating lacquer

URETHANE CLEAR is a single component urethane lacquer for electronics. It offers high surface and contact resistances, good dielectric strength, low dielectric constant and loss factors. Resistant to moisture, dilute acids and alkalis, solvents and fungus attack. The film is elastic, wear and adhesion resistant, heavy duty and permits soldering through its own layer.

Packaging size 400 ml, 1 l, 5 l Units / Carton 12 Aerosol 400 ml,

12 Cans 1 I, 4 Canisters 5 I

Item No. 400 ml 1211611 1 l 121841 5 l 121854

| Colour | slightly yellowish |
|---------------------|--------------------------|
| Density | 0.80 g / cm ³ |
| Surface resistance | 2.5 x 10 ¹² Ω |
| Contact resistance | 5.1 x 10 ¹⁴ Ω |
| Dielectric strength | 82.9 kV / mm |
| Temperature range | -40° C to +130° C |
| | Class B to VDE 0360 |



Very temperature resistant silicone insulating lacquer

ISOTEMP is a heat, moisture and water resistant insulating lacquer. It retains its effect even at temperatures up to 500° C. It is also flame retardant, highly adhesive and elastic. ISOTEMP is suitable for moisture sealing and for impregnation. The lacquer works well at room temperature and takes rapid effect.

Packaging size 200 ml, 1 l

Units / Carton 12 Aerosol 200 ml, 12 Cans 1 l

Item No. 200 ml 1221411

| Colour | yellowish, slightly turbid |
|------------------------|----------------------------------|
| Density (Film) | 0.80 g / cm ³ |
| Dielectric strength | 110 kV / mm |
| Temperature resistance | -45° C to +500° C |
| Contact resistance | $7.5 \times 10^{16} \Omega / cm$ |
| | |



Effective shielding of electromagnetic influences

EMILAC is a highly conductive coating based on silver plated copper particles for shielding against electromagnetic waves. Protects against electromagnetic interferences (EMI) and electrostatic discharges (ESE). EMILAC is easy to apply and has a high stability, even under adverse environmental conditions such as heat and moisture. It covers well, does not attack any materials and dries quickly.

Packaging size 200 ml Units / Carton 12 Aerosol Item No. 1241411

| copper |
|---------------------------|
| 0.60 g / cm ³ |
| $< 0.25 \Omega / mm^2$ |
| at 50 µm coat thickness |
| 60 – 65 dB at 50 μm |
| according to ASTM ES 7-83 |
| -40° C to +95° C |
| dust dry after 10 minutes |
| |

Lacquers



Photocopy lacquer for making printed circuits

POSITIV RESIST is a light-sensitive coating for transfer ring lines, shapes and contours. The accurate copying of image elements on different materials is possible by a relatively simple technique. POSITIV RESIST ensures easy work, quick drying, good contrast and high sharpness.

| Packaging size | 200 ml, 1 l |
|----------------|-------------------|
| Units / Carton | 12 Aerosol 200 ml |

12 Cans 1 I sprayable / flingable

Item No. 200 ml 1261411

1 I 126841SP 1 I 126841SC

| dark violet |
|---|
| 0.85 g / cm³ |
| 30 - 60 minutes (20° C) |
| between 310 and 440 nm max. between 330 and 420 nm |
| |



Graphite-based lubricant lacquer

GRAPHITE is an easy to use lubricating lacquer based on colloidal graphite for producing good adhesive, conductive layers. GRAPHITE adheres very well to smooth surfaces such as glass and plastic. Layers of GRAPHITE are temperature- resistant up to 300°C. The resistance is 1.000 to 2.000 Ω depending on the layer thickness.

| Packaging size | 200 ml |
|----------------|------------|
| Units / Carton | 12 Aerosol |
| Item No. | 1281411 |

| black-grey |
|---------------------------|
| 0.88 g / cm³ |
| 24 hours (completely dry) |
| 1.000 to 2.000 Ω |
| -40° C to +300° C |
| |



Spraygun

The Cramolin / Varybond Spraygun transforms your regular Spraycan into a highly effective spray system. Suitable for all kinds of spray cans with a standardized spray head. This unique tool enables your aim – no more overspray, no more dirt fingertips. Outstanding hygienic standards for all kinds of NSF-applications and food areas.

| Units / Carton | 10 Pieces |
|----------------|-----------|
| Item No | VAR SG1 |





Special sprays



For thermal fault diagnosis, cooling down to -50° C – non-flammable

FREEZER-TOP guarantees quick and reliable cooling down to -50° C, does not burn, evaporates immediately and leaves no residue. FREEZER-TOP is compatible with all materials, the proven and reliable source of freezing for all areas of application.

| Packaging size Units / Carton | | 200 ml, 400 m |
|----------------------------------|--------|---------------|
| | | 12 Aerosol |
| Item No. | 200 ml | 1301411 |
| | 400 ml | 1301611 |

| scentless |
|-----------------|
| 1.20 g / cm³ |
| complete |
| at least -50° C |
| non-flammable |
| |



For thermal fault diagnosis, cooling down to -50° C

FREEZER-BR guarantees quick, reliable cooling down to -50° C, evaporates immediately and without leaving any residue. FREEZER-BR is compatible with all materials, the low cost source of freezing for standard applications.

| Packaging size Units / Carton | | 200 ml, 400 ml |
|----------------------------------|--------|----------------|
| | | 12 Aerosol |
| Item No. | 200 ml | 1461411 |
| | 400 ml | 1461611 |

| Scent | scentless |
|------------------------|--------------------------|
| Density | 0.54 g / cm ³ |
| Evaporation | complete |
| Achievable temperature | at least -50° C |
| Flashpoint | < 0° C |



Extra-strong aerosol for very stubborn dirt – non-flammable

BOOSTER is an extra strong, non-flammable pressurised gas for professional use wherever stubborn dusty contamination has to be removed reliably, thoroughly and safely. The unique technology ensures that the resulting pressure is four times that of normal compressed air sprays.

| Packaging size | 500 g |
|----------------|------------|
| Units / Carton | 12 Aerosol |
| Item No. | 1481711 |





For cleaning places of difficult access – non-flammable

DUSTER-TOP is microscopically clean, moisture free, non-flammable and developed for application where extremely pure cleaning is required. The powerful jet action instantly removes particles from the most inaccessible areas, leaves no residue and is harmless to all materials.

| Packaging size Units / Carton | | 200 ml, 400 ml |
|----------------------------------|--------|----------------|
| | | 12 Aerosol |
| Item No. | 200 ml | 1311411 |
| | 400 ml | 1311611 |

| Scent | scentless | |
|-------------|------------------|--|
| Density | 1.20 g / cm³ | |
| Pressure | 4.8 bar (+20° C) | |
| Flashpoint | non-flammable | |
| Evaporation | complete | |

Special sprays



For cleaning places of difficult access

DUSTER-BR is microscopically clean, moisture free, flammable and developed for application where extremely pure cleaning is required. The powerful jet action instantly removes particles from the most inaccessible areas, leaves no residue and is harmless to all materials.

| Packaging size Units / Carton | | 200 ml, 400 ml |
|----------------------------------|--------|----------------|
| | | 12 Aerosol |
| Item No. | 200 ml | 1471411 |
| | 400 ml | 1471611 |

| Scent | scentless | |
|-------------|------------------|--|
| Density | 0.55 g / cm³ | |
| Pressure | 4.8 bar (+20° C) | |
| Flashpoint | < 0° C | |
| Evaporation | complete | |



Foam cleaner for screens with antistatic effect

SCREEN contains dissolving substances to remove dirt and greasy films from glass, plastics, ceramics and metals. The additional antistatic effect noticeably prevents new soiling. SCREEN cleans gently and is safe to use. It will not smear, stain, scratch, streak or abrade.

| Packaging size | 400 ml |
|----------------|------------|
| Jnits / Carton | 12 Aerosol |
| tem No. | 1321611 |

| Colour | white foam |
|------------------------------|---|
| Foam stability | very good |
| Compatibility with materials | Glass, metal, hardened lacquers unlimited good, plastics such as acrylic glass, polycarbonate, ABS, PVC, polyamide |
| | |



Foam cleaner for plasma and LCD screens with antistatic effect

SCREEN TFT is especially suitable for gentle but effective cleaning of modern flat screens. The stable cleaning foam does not run off, even on vertical surfaces and removes even stubborn, greasy layers of dirt without smearing and without harming screen surfaces. SCREEN TFT is alcohol free and therefore indispensable in the office and at home.

| Packaging size | 200 ml |
|----------------|------------|
| Units / Carton | 12 Aerosol |
| Item No. | 1431411 |





Neutralizes and eliminates static electricity

ANTISTATIC effectively prevents electrostatic charges on plastics and textiles. It forms an invisible, ultra-fine film after spraying, which does not affect or harm the surface when used properly. ANTISTATIC provides highly effective, surface-active ingredients which have been developed and tested according to physical-chemical standards. ANTISTATIC considerably reduces the surface resistance.

| Packaging size | 200 ml |
|----------------|-----------|
| Units / Carton | 12 Aeroso |
| Item No. | 1331411 |

| Colour | transparent, clear |
|------------------------------|--------------------------|
| Scent | fresh |
| Density | 0.59 g / cm ³ |
| Compatibility with materials | very good |
| Temperature resistance | -50° C to +220° C |
| Thermal stability | extremely high |

Special sprays



Removes adhesive labels easily and reliably

LABEL-OFF makes it easy to remove adhesive paper labels. The active ingredient penetrates the paper and neutralises the adhesive force of the glue. The residue adhesive can easily be wiped off with a cloth or piece of paper. Do not use on polystyrene or polyamide. It is recommended to test the effect on a small, invisible area if in doubt.

Units / Carton 12 Aerosol 200 ml, 400 ml, 12 Cans 1 l, 4 Canisters 5 l Item No. 1341411 (200 ml), 1341611 (400 ml) 134841 (1 l), 134854 (5 l)

| Colour | transparent, clear |
|------------------------------|--|
| Scent | orange |
| Density | 0.69 g / cm ³ |
| Evaporation speed | medium |
| Compatibility with materials | good (except for polystyrene, polyamide) |



Easily removes ink, paper and toner residue

PRINTER contains an optimal mixture of solvents for removing ink and toner residues from inkjet and laser printers. Paper dust can be cleaned equally effectively from printer feed rollers. Annoying problems with the paper feed are eliminated. The antistatic effect delays resoiling. PRINTER does not attack the most common materials and evaporates without leaving any residue.

Packaging size 200 ml Units / Carton 12 Aerosol Item No. 1361411

| Colour | transparent, clear |
|------------------------------|--|
| Scent | perfume |
| Density | 0.69 g / cm ³ |
| Evaporation speed | rapid |
| Cleaning | very good (with grease, ink, toner and paper residue) |
| Compatibility with materials | good |



Silicone-free solution for separating rubber and plastic parts

MOLD RELEASE AGENT 99 is a silicone-free mold release agent based on polyethylene glycol for forming plastics and rubber. It covers the entire mold and gives the rubber and plastic parts an attractive surface appearance. MOLD RELEASE AGENT 99 also serves for moisture and as a release agent for the often difficult forming of foam rubber parts. It does not attack rubber and plastics and is not harmful or irritant.

Packaging size 10 l Units / Carton 1 Canister 10 l Item No. 801880

| Colour | transparent, clear | |
|-------------|--------------------|--|
| Scent | characteristic | |
| Density | 0.89 g / cm3 | |
| Viscosity | low viscous | |
| Flash point | approx. 13° C | |
| Properties | silicone-free | |



SDT-Spray

SDT-SPRAY is ideal for professional testing of optical and photoelectric Smoke Detectors without using any additional test equipment. One Spraycan lasts for up to 200 applications.

SDT-SPRAY is an Aerosol / Atomised Spray and not "Smoke in a can".

Packaging size 200 ml Units / Carton 12 Aerosols Item.-No. 1391411

| Colour | transparent, clear |
|------------------------------|--------------------------|
| Scent | fresh |
| Evaporation | fast and complete |
| Density | 0.59 g / cm ³ |
| Compatibility with materials | very good |
| Recomm. no. of testings | 2 times per year |



Play it safe

Order now our all new Smoke-Detector-Test-Spray. Confidence is good, control is better!

The Installation of Smoke Detectors does not guarantee a durable failure-free operation. Therefore it is necessary to inspect your Smoke Detectors minimum once a year; a proper function as well as if they are installed far enough to furnishings and walls is essential.

Cramolin® SDT-Spray evaporates quickly without leaving any residues and has a very good material compatibility. One Spraycan lasts for up to 200 applications.

Only suitable for checking the operation of optical and photoelectric Smoke Detectors. SDT-Spray is an Aerosol / atomized Spray and not "Smoke in a can".





Hand cleaner towels



SCRUBS® IN-A-BUCKET®

72 towels

Mobile, highly efficient hand cleansing and parts cleaning system. Pre-moistened towels. Quick, gentle removal of intensive soiling, such as greases, oils, adhesives, tar, wax, soot, paint, ink, sealants, polyurethane (PU), etc. Once hands have been cleansed, the towels retain effective cleaning power for tools and equipment. Napped side removes stubborn soils. Smooth side for gentle hand cleansing. The product is antibacterial, doesn't strip the skin's natural oils, and is biodegradable.

| Packaging size | 72 Towels / Pail |
|----------------|------------------|
| Units / Carton | 6 Pails |
| Item No. | DY42272 |

| Description | moistened towels | |
|-------------|------------------|--|
| Colour | blue | |
| Towel size | 27 x 31 cm | |
| Scent | orange | |

Licensed under U.S. Patent No's: 5.683.971; 4.853.281; 4.833.003; 4.775.582



SCRUBS® IN-A-BUCKET®

30 towels

Mobile, highly efficient hand cleansing and parts cleaning system. Pre-moistened towels. Quick, gentle removal of intensive soiling, such as greases, oils, adhesives, tar, wax, soot, paint, ink, sealants, polyurethane (PU), etc. Once hands have been cleansed, the towels retain effective cleaning power for tools and equipment. Napped side removes stubborn soils. Smooth side for gentle hand cleansing. The product is antibacterial, doesn't strip the skin's natural oils, and is biodegradable.

| Packaging size | 30 Towels / Container |
|----------------|-----------------------|
| Units / Carton | 6 Containers |
| Item No. | DY42230 |

| Description | moistened towels |
|-------------|------------------|
| Colour | blue |
| Towel size | 27 x 31 cm |
| Scent | orange |

Licensed under U.S. Patent No's: 5.683.971; 4.853.281; 4.833.003; 4.775.582



SCRUBS® IN-A-BUCKET®

15 towels

Mobile, highly efficient hand cleansing and parts cleaning system. Pre-moistened towels. Quick, gentle removal of intensive soiling, such as greases, oils, adhesives, tar, wax, soot, paint, ink, sealants, polyurethane (PU), etc. Once hands have been cleansed, the towels retain effective cleaning power for tools and equipment. Napped side removes stubborn soils. Smooth side for gentle hand cleansing. The product is antibacterial, doesn't strip the skin's natural oils, and is biodegradable.

| Packaging size | 15 Towels / Containe |
|----------------|----------------------|
| Units / Carton | 12 Containers |
| tem No. | DY42215 |

| Description | moistened towels |
|-------------|------------------|
| Colour | blue |
| Towel size | 19,5 x 20 cm |
| Scent | orange |

Licensed under U.S. Patent No's: 5.683.971; 4.853.281; 4.833.003; 4.775.582



SCRUBS® IN-A-BUCKET®

1 towel

Mobile, highly efficient hand cleansing and parts cleaning system. Pre-moistened towels. Quick, gentle removal of intensive soiling, such as greases, oils, adhesives, tar, wax, soot, paint, ink, sealants, polyurethane (PU), etc. Once hands have been cleansed, the towels retain effective cleaning power for tools and equipment. Napped side removes stubborn soils. Smooth side for gentle hand cleansing. The product is antibacterial, doesn't strip the skin's natural oils, and is biodegradable.

| Packaging size | 1 Towel / Single page |
|----------------|-----------------------|
| Units / Carton | 100 Single packs |
| Item No. | DY42201 |

| Description | moistened towels |
|-------------|------------------|
| Colour | blue |
| Towel size | 21 x 30 cm |
| Scent | orange |
| | |

Licensed under U.S. Patent No's: 5.683.971; 4.853.281; 4.833.003; 4.775.582



REMOVES

Heavy grease • Lubricants • Adhesives • Oils • Tar • Bitumen • Inks • Grime Paints • Wax • Coal dust • Graphite • Grass stains • and many more ...

SCRUBS®

Cleaner towels



Stainless steel cleaner towel

Stainless steel cleaner towels clean, polish, brighten and protect all in one step. This powerful formula prevents water marks and corrosion and preserves the high luster of stainless steel. They are ideal for bathrooms, drinking fountains, elevators, kitchens and more.

| Packaging size | 30 Towels / Container |
|----------------|-----------------------|
| | 1 Towel / Single pack |
| Units / Carton | 6 Containers |
| | 100 Single packs |
| Item No. | DY91930 (Container) |
| | DY91901 (Sachets) |

| ige |
|------------------------|
| 30 cm (single pack) |
| 31 cm (30pc container) |
| |
| |



Graffiti and paint remover towel

Graffiti and paint remover towels combine a high quality graffiti remover formula with an absorbent, abrasive, non-scratching towel. This product will loosen and remove graffiti and spray paint, allowing the towel to absorb and hold residue without redepositing paint on surface.

| Packaging size | 30 Towels / Container |
|----------------|-----------------------|
| | 1 Towel / Single pack |
| Units / Carton | 6 Containers |
| | 100 Single packs |
| Item No. | DY90130 (Container) |
| | DY90101 (Sachets) |

| Description | moistened towels |
|-------------|-----------------------------|
| Colour | grey |
| Towel size | 21 x 30 cm (single pack) |
| | 27 x 31 cm (30pc container) |



PERMATEX® FAST ORANGE®

Hand cleaner

Permatex® Fast Orange® is a natural, biodegradable hand cleaner. Fast Orange® has an enjoyable fresh scent of oranges and is free of any artificial fragrances. Fast Orange® contains crushed particles of pumice for a more efficient hand cleaning. Moreover contains Fast Orange® aloe vera, jojobaoil and lanolin (wool fat) for a good care of irritated or dry skin.

| Units / Carton | 12 Bottles (443 ml) | |
|----------------|---------------------|------------------------|
| | | 4 Pump Bottles (3,8 I) |
| Item No. | 443 ml | DY89122 |
| | 381 | DV89011 |

| Appearance | white, viscous lotion |
|-----------------|-------------------------|
| Scent | orange |
| pH-value | 7.0 (pH-balanced) |
| Ingredients for | aloe vera, jojoba, oil, |
| skin care | lanolin (wool fat) |
| | |



PERMATEX® FAST ORANGE®

Wall bracket for 3,8L pump bottle

Wall bracket suitable for 3,8L pump bottle Fast Orange

Units / Carton 1 Piece Item No. DY89001



Quick and easy cleaning

FAST ORANGE® removes quickly stubborn dirt. No water is needed, **FAST ORANGE®** can be used anywhere and anytime e.g. in workshops or outdoors.



APPLICATIONFast Orange® Handcleaner



RUBBING for removing dirt



WHIPING with a cloth

EASYLINE® EDGE





ROCOL

The world's only disposable line marking system, ideal for marking small areas such as car parking spaces (for up to 15 cars), tennis courts and restricted access areas. Quick and simple to use, touch dry in 10 minutes and no cleaning after use.

The EASYLINE® Universal Applicator excels in external environments where markings are required on surfaces that are particularly uneven, rough or potholed.

The new and worldwide patented airflow system ensures crisp clear lines. By using a unique nozzle- and swirling technique during application the drop formation is nearly excluded. The colours themselves are resistant against sunlight, weather and abrasion. Therefore the Easyline Edge® System sets new standards in quality at quite attractive prices. These advantages are also on your line.

Sharp lines; rarely no drop formation during application and an application which is nearly not polluted during usage. Also the handle of the applicator can be adjusted for easier work and the total applicator can be disassembled – for safe storing and easy transportation.





All-inclusive box

Supplied in a heavy duty case.



EASYLINE® EDGE - Colours and Applicator



Aerosol colours EASYLINE® EDGE

Caution / Hazard
General Marking
Danger / Prohibition
Information / Direction
Mandatory / Protection
Chemical storage
Delete existing lines
Delete existing lines

Flourescent yellow







Aerosol colours EASYLINE® EDGE

Packaging size 750 ml Units / Carton 6 Aerosols Item No. White (RAL 9016*) RS47000 Yellow (RAL 1023*) RS47001 Red (RAL 3020*) RS47002 Blue (RAL 5017*) RS47003 Green (RAL 6024*) RS47004 Orange (RAL 2009*) RS47005 Black (RAL 9017*) RS47006 Grey (RAL 7045*) RS47007 **Fluorescent Yellow** RS47009 *nearly similar to RAL



Line marking tools

Airblow applicator Packaging size

Item No.

1 Piece – 55 / 75 / 100 mm

RS47010

Applicator spare Packaging size Item No. Spare masking set

2 Pieces RS47011

Applicator gun Packaging size Item No.

1 Piece RS46013

Accessories kit

EASYLINE® stencils

Packaging size 1 Piece

RS40141 (150 mm) RS40144 (300 mm)

150mm A-Z 1 pcs L, N, P, S 3 pcs A,E,O 4 pcs

300mm A-Z 1 pcs

L, N, P, S 3 pcs A,E,O 4 pcs Numbers 0-9 2 pcs Straight Arrow 1 pcs |-Arrow 1 pcs

2 pcs

Numbers 0-9

EASYLINE® large disabled stencil Packaging size 1 Piece Item No. RS40142

Overall Dimension 66,1 x 55,9 cm Dimension Symbol 54 x 47 cm





Marking spray TOP

Packaging size 500 ml Units / Carton 12 Aero Item No. Red

12 Aerosols RS42000 Red RS42001 Orange RS42002 Yellow RS42003 Cherry White RS42004 RS42005 Blue Green RS42006 Black RS42007

ROCOL® TOP Hand marking spray is based on acrylic resins. The precision valve of ROCOL® TOP Spray allows a very precise application as well as an easy handling.

EASYLINE® line marking tapes

Comprising of a thick, robust and fade resistant PVC film on one side and treated with a tenacious pressure sensitive adhesive on the underside.





EASYTAPE line marking tapes

Size 50 mm x 33 m 75 mm x 33 m

Units / Carton 24 Rolls (50 mm), 16 Rolls (75 mm)

Item No. White 50 mm RS56000 75 mm RS56010 Yellow 50 mm RS56001 75 mm RS56011 Red 50 mm RS56002 75 mm RS56012 Blue 50 mm RS56003 75 mm RS56013 Green 50 mm RS56004 75 mm RS56014 Black / Yellow 50 mm RS56005 75 mm RS56015 Red / White 50 mm RS56006 75 mm RS56016

Multicolored tapes pointing right



EASYTAPE applicator

Applicator for tapes from 50 to 75 mm width. Easy to use with line marking tapes.

Packaging size 1 Piece Item No. RS56099

Starter Sets

Including: Easytape applicator as well as 3 tapes in 50 mm width

Packaging size 1 Piece

Item No. Set 1 RS56100 (50 mm white)
Item No. Set 2 RS56101 (50 mm yellow)





When you need an immediate solution to a slip problem, need to keep the cost down and cannot afford to close off an area for more than a few minutes, SAFE STEP® self-adhesive tapes and treads provide an economical, efficient answer. Whether the problem exists indoors or outdoors, on steps and walkways, around machinery or even in shower areas, SAFE STEP® tapes will provide a safe and durable anti-slip surface suitable for pedestrian traffic.



Anti-Slip Tapes

SAFE STEP® tapes

Item No.



Tape Standard Black Packaging size 1 Roll

25 mm x 18,25 m RS43530 50 mm x 18,25 m RS43531 100 mm x 18,25 m RS43532 150 mm x 18,25 m RS43533 When you need an immediate solution to a slip problem, need to keep the cost down and cannot afford to close off an area for more than a few minutes, SAFE STEP® self-adhesive tape provides an economical, efficient answer. Whether the problem exists indoors or outdoors, on steps and walkways or around machinery, SAFE STEP tape will provide a safe and durable anti-slip surface suitable for pedestrian traffic.

SAFE STEP® tapes



Tape Packaging size Item No.

50 mm x 18,25 m 1 Roll Black / Yellow RS43543 Luminescent RS43544 Neutral RS43539 High Vis Neon RS43540 Aqua RS43538 When you need an immediate solution to a slip problem, need to keep the cost down and cannot afford to close off an area for more than a few minutes, SAFE STEP® self-adhesive tape provides an economical, efficient answer. Whether the problem exists indoors or outdoors, on steps and walkways or around machinery, SAFE STEP tape will provide a safe and durable anti-slip surface suitable for pedestrian traffic

SAFE STEP® Edge Sealer



Packaging size 100 ml Item No. RS43542 SAFE STEP® Edge Sealer is a synthetic bonding agent designed for use with the SAFE STEP® range of tapes and treads. It seals the edges and prevents the ingress of fluids, thereby increasing the durability of the tapes when exposed to wet conditions.

SAFE STEP® Strong Bond



Tin with brush
Packaging size 500 ml
Item No. RS43541

SAFE STEP® Strong Bond is a single pack, synthetic adhesive solution used to prime rigid or porous surfaces prior to the application of SAFE STEP® Tapes, pre-cut Treads.



Safe Step® 50

For use in large areas where a low-profile pedestrian grade anti-slip coating is required. R-Value: 13



A high performance, single pack epoxy ester anti-slip coating suitable for heavy pedestrian. R-Value: 13 I V-Value: 10

Safe Step® 200

A high performance, two-part epoxy anti-slip coating suitable for heavy vehicular traffic. R-Value: 11 I V-Value: 10

Safe Step® 500

Extra heavy duty, two-part epoxy anti-slip coating providing superior resistance to chemicals and wear.

R-Value: 10 I V-Value: 10

Safe Step® Anti-slip spray (clear)

Easy to use and quick to apply. Suitable for interior and exterior use. R-Value: 12























Anti-Slip floor coatings



SAFE STEP®

Anti-slip floor coating

 Units
 1 Pail / 5 I

 Item No.
 SAFE STEP® 50
 Grey

 SAFE STEP® 100
 Grey

Grey RS43266 Tile red RS43267 Yellow RS43277

RS43070

RS43320

SAFE STEP® 200 Grey Tile red

Tile red RS43321 Yellow RS43322

SAFE STEP® 500 SF Grey RS43323





SAFE STEP®

Anti-slip spray (clear)

Durability approximately 6 months, dependent upon application. Coverage: $1.5-2\ m^2$ per 400 ml aerosol. Application temperature between $5-30^\circ$ C

Packaging size 400 ml Units / Carton 6 Aerosols Item No. RS45000

Drying Times:

 $\begin{array}{lll} \mbox{Touch dry} & 30-40 \mbox{ minutes} \\ \mbox{Over coating time} & 30-60 \mbox{ minutes} \\ \mbox{Light pedestrian traffic} & 12 \mbox{ hours} \\ \end{array}$

Primers and Accessory



Item No. Non Metal Primer 5 | Pail RS43285 0,75 I Can RS43284 **Metal Primer** 5 | Pail RS42087 0,75 I Can RS43265 **Hard rollers** 6 Pieces RS40666 **Roller handles** 1 Piece RS40668



SAFE STEP Repair compounds



SAFE STEP®

Concrete Repair Compound

SAFE STEP® Asphalt Repair Compound is a durable and long lasting cold lay bitumen macadam developed specifically for the repair of holes in macadam (asphalt) or other paved areas e.g. car parks, walkways, cycle paths etc. It can be laid in all weather conditions and can be driven over immediately after application.

Packaging size 1 Pail / 25 kg Item No. RS42025

| Appearance | grey |
|--------------------|---|
| Chemical Type | silica sand and cementitious blend |
| Form | powder |
| Odor | none |
| Flash Point (pack) | none |
| Density | 2.2 g / cm³ |
| Drying time | 90 minutes – pedestrian traffic use 4 hours - high vehicular traffic use |



SAFE STEP®

Asphalt Repair Compound

SAFE STEP® Concrete Repair Compound is a cementitious dry mix compound, which when supply mixed with water gives a rapid setting permanent, durable repair mortar.

Packaging size 1 Pail / 25 l Item No. RS42031

| Appearance | anthracite |
|-------------|--------------------------------|
| Binder | bitumen |
| Form | paste |
| Odor | none |
| Coverage | 0.75 sq.m per 25 kg unit |
| | (10mm thickness) |
| Flash point | > 200° C |
| Density | 2.0g / cm³ |
| Cure time | will vary with temperature and |
| | amount of use |



SAFE STEP®

Heavy Duty Epoxy Repair Compound

SAFE STEP® Heavy Duty Epoxy Repair Compound is a three component epoxy repair mortar suitable for repairs to damaged concrete, sills, lintels, steps, ramps, loading bays, floors, chemical bunds, nosings on expansion joints etc. It contains no water or solvents ensuring no shrinkage during curing.

Packaging size 1 Pail / 5 kg Item No. RS42036

| Appearance | light-grey |
|---------------|--------------------------|
| Chemical Type | filled epoxy-resin |
| Form | paste |
| Odor | nearly none |
| Coverage | 2250 cm³ with one pack |
| Flash point | > 300° C |
| Density | 1.13g / cm³ |
| Cure time | dried-out after 24 hours |

Traffic management

If you are responsible for health and safety within your organisation, you will know how important it is to manage the speed and flow of traffic on your site. ROCOL® offers a comprehensive range of products to help organisations with their traffic management and site maintenance responsibilities.

The PACERS® system is recognised internationally as one of the most effective methods of speed reduction and has been successfully utilised for over 25 years. Manufactured from hard tough, high impact rubber, our PACERS® speed bumps are ideal for areas of intense, heavy traffic such as manufacturing sites, large retail parks or hospitals.



PACERS®

Guidelines

Road width:

| 0,5 m | 1 pair |
|-------|--------|
| 1,0 m | 2 pair |
| 1,5 m | 3 pair |
| 2,0 m | 4 pair |
| 2,5 m | 5 pair |
| 3,0 m | 6 pair |
| 3,5 m | 7 pair |
| 4,0 m | 8 pair |
| | |

PACERS® end caps cover 23 cm of the road width (1 pair = 46 cm)

PACERS® speed bumps



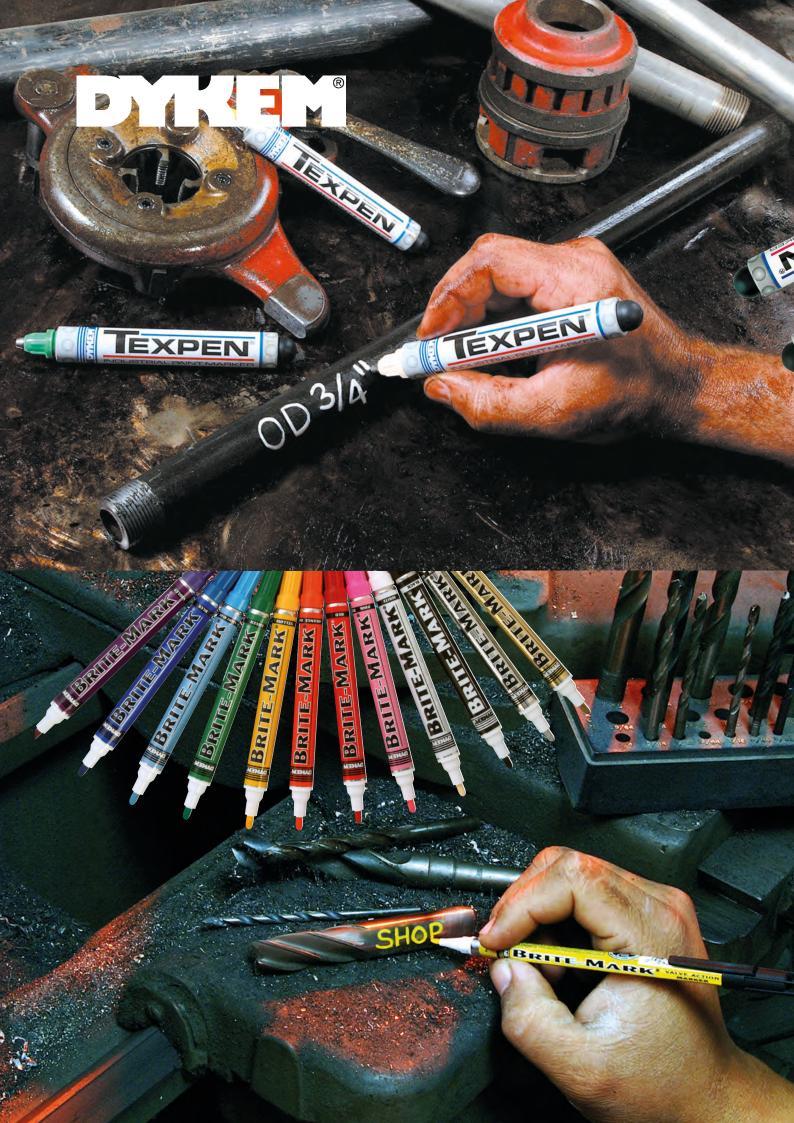
Sizes PACER Packaging size 1 pair

Item No.

PACERS® Standard 1 pair

50 x 41 x 7 cm

Pacers Endcaps Yellow Expandaplugs Standard RS40930 Standard RS40931 Pack of 4 RS40934







Brite-Mark® Medium

Vales Action Paint Markers

DYKEM® BRITE-MARK® Valve Action Paint Markers are general purpose markers that write on virtually any surface. The quick drying, oil-based paint withstands indoor and outdoor conditions. The marks remain true and will not fade, chip or lose opacity.

Units / carton Item No. 12 Pieces DY84001 blue DY84002 black DY84003 white DY84004 yellow DY84005 orange DY84006 red DY84007 green



Texpen® Metal Marker Medium

Steel-Tip Paint Markers

Perhaps the most rugged markers you will ever use. This marker easily writes through oil, grease and even underwater. It features a stainless steel-ball tip so you will never have to worry about the tip wearing out before the paint is gone, even if you are writing on rough concrete or rusty metal. The thick, bold paint markings withstand extreme weather conditions without losing legibility or brightness.

Units / carton Item No.

12 Pieces DY16013 blue DY16023 red DY16033 black DY16043 green DY16063 yellow DY16083 white DY16103 orange

All the details you want. All the information you need. 24 hours a day.



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Imprint

Edition 2017

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Dated 01 / 2017

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