

Technical Data Sheet
CRAMOLIN ANTISPATTER
Art.-No. 169

Appearance:	clear, yellowish liquid
Density at 20° C: [g/cm ³]	0,80
Flash point (film):	none
Boiling range of the solvents: [° C]	50 - 500
pH-value:	5 - 6
Water content:	< 0,1%
Average film thickness: [µm]	2 - 5

ANTISPATER saves time and money by easy removal of welding spatter. It protects the welding nozzels of automatic and semi-automatic welding equipment and provides a long-term anti-adherent effect on the treated surfaces. Therefore it prevents the obstruction of the welding torch and increases the nozzle life. Due to the powerful corrosion inhibitors in **ANTISPATER** it is suitable for all metals and reliably reduces corrosion after the welding process. It is easy and economical in use, is non-staining and contains **no silicone**.

Application

ANTISPATTER can be used on all automatic and semi-automatic welding equipment, welding robots, nozzles, torches, workpieces, fixtures and jigs.

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Directions

Apply a thin, even film on the surfaces to be welded. Spray into the welding nozzles before starting and re-apply as required (approx. 1 -3 hours). Spatters can be wiped off with a cloth. The residual product film may be removed by the usual degreasing process using e.g. **DEGREASER**. Traces of the product will not affect painting or other finishing processes.

Warning

Harmful, contains dichloromethane. Possible risks of irreversible effects. Use only in well-ventilated areas. Avoid inhalation of vapours and skin or eye contact. It is recommended to use solvent-resistant gloves and glasses to protect eyes from splashes.

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